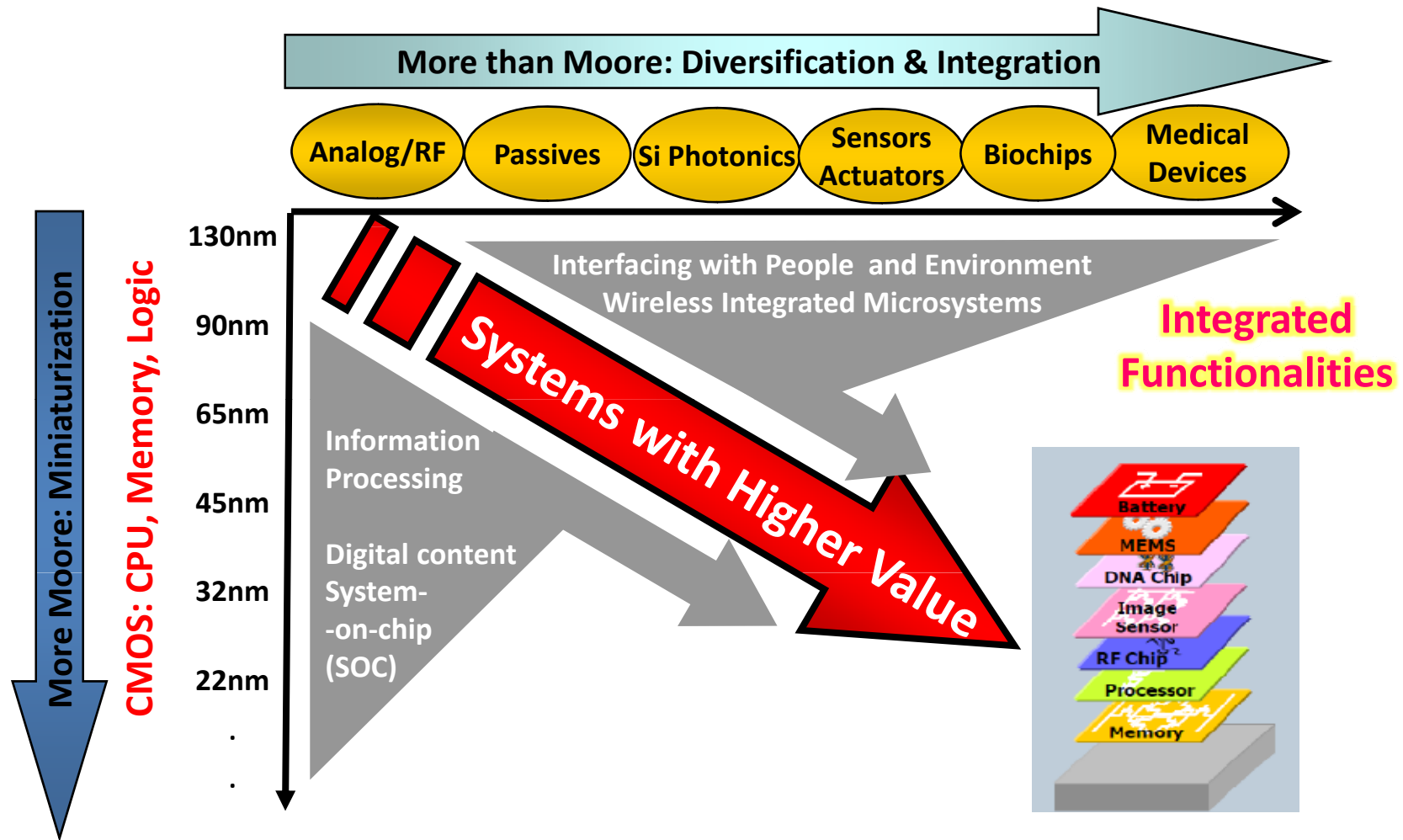


Bringing the Benefits of Moore's Law to Medicine

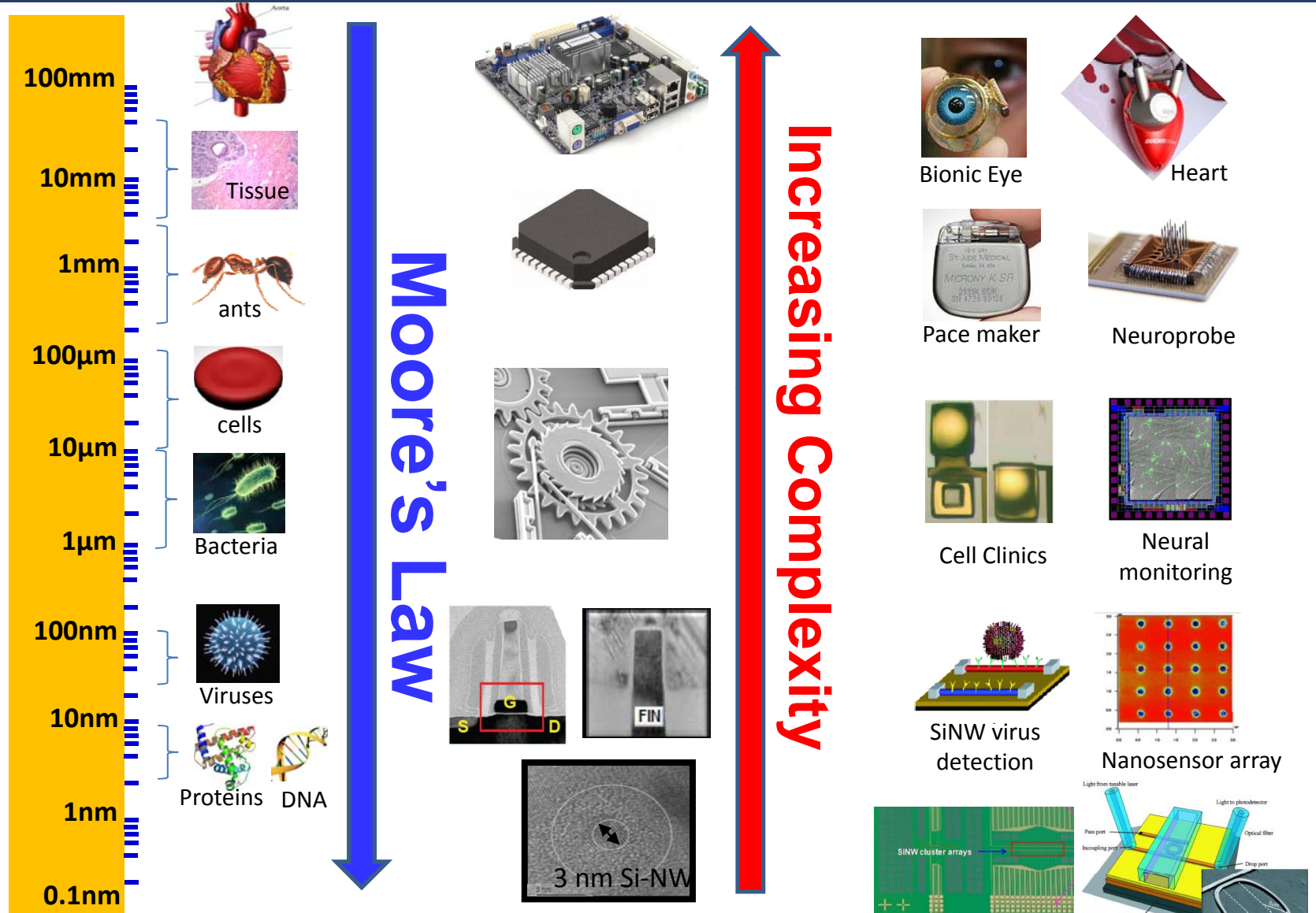
**Prof. Dim-Lee Kwong
Institute of Microelectronics
Agency for Science, Technology, and Research
Singapore**

More on Moore and More Than Moore



- Using CMOS platform for deploying innovations in material, device, circuit and packaging to improve power and cost as well as to acquire integrated functionalities
- CMOS will continue to supply the world with electronic devices for a long time—and grow to be a much larger industry

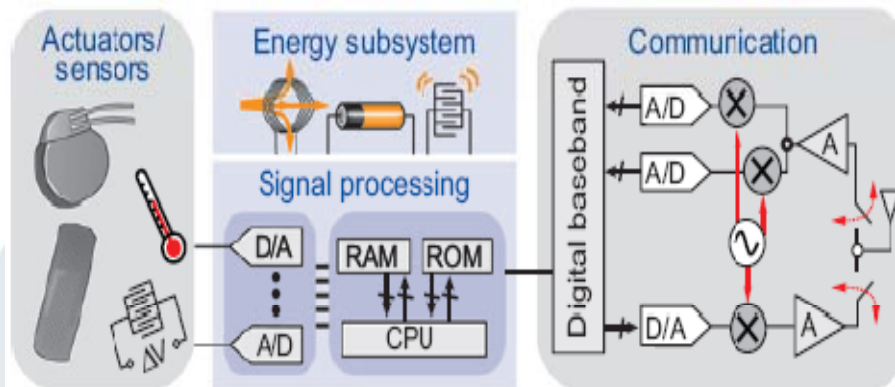
Bringing the Benefits of Moore's Law to Medicine



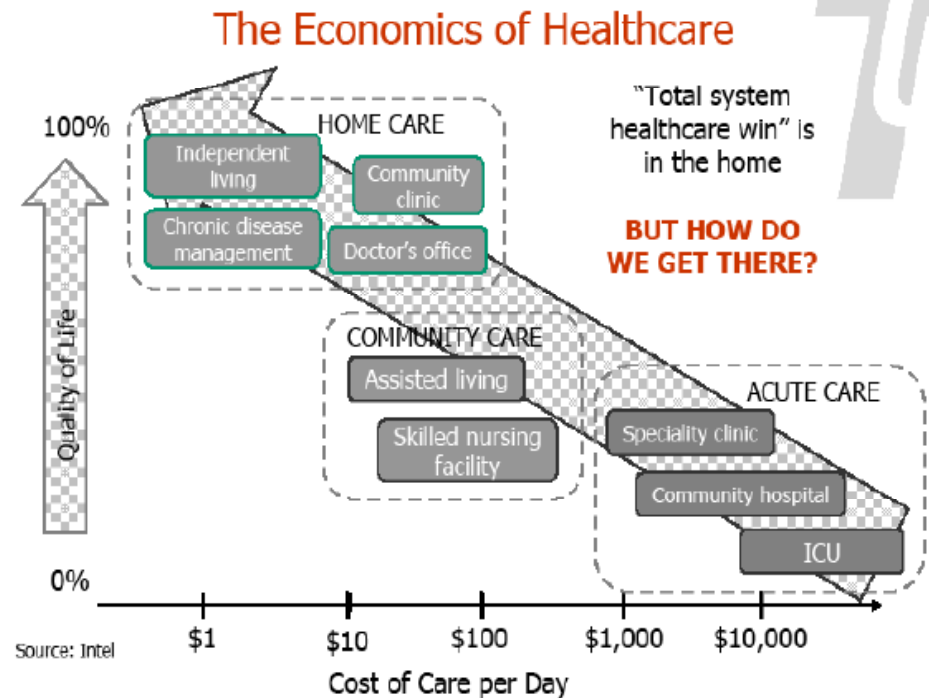
- Dimensional matching of electronics device and biomaterials allows manipulation and sensing / monitoring of bio-species or their activity
- Advances in MM and MtM increases synergy between electronics and biology

Medical Device Technology Trend: Miniturization and Portability

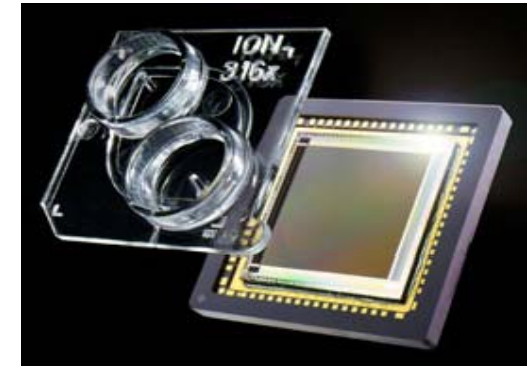
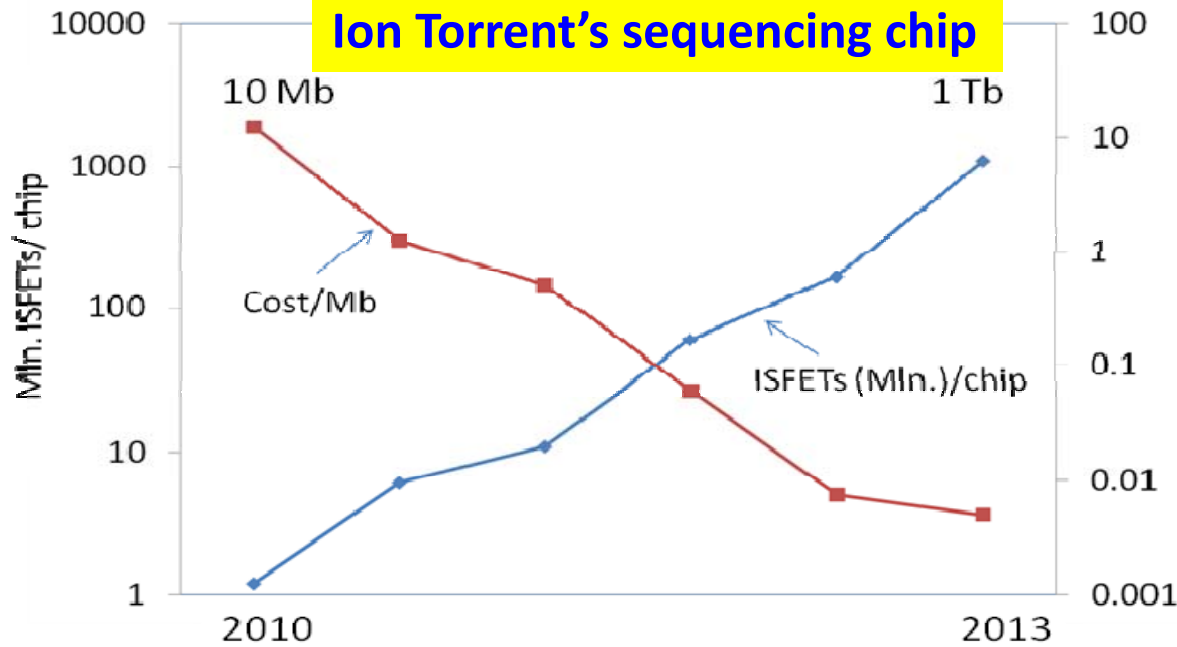
- Medical manufacturers will move the entire system into a portable unit size of a cell phone or smaller
 - For home-based testing, monitoring and diagnostics
- Semiconductor technologies enabling the acceleration of medical device technology innovations in
 - Sensors with extreme sensitivity and repeatability
 - Wireless integrated microsystems
 - Ultra low power electronics
 - Packaging and assembly (3-D TSV)



IME Confic

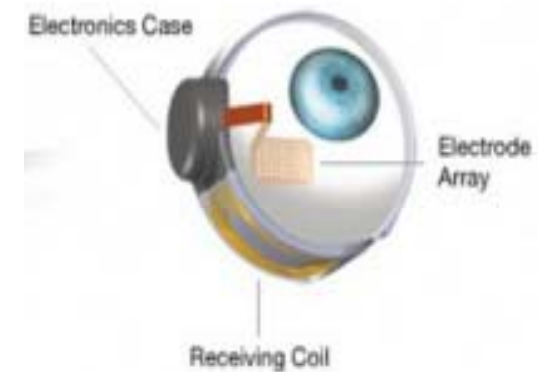
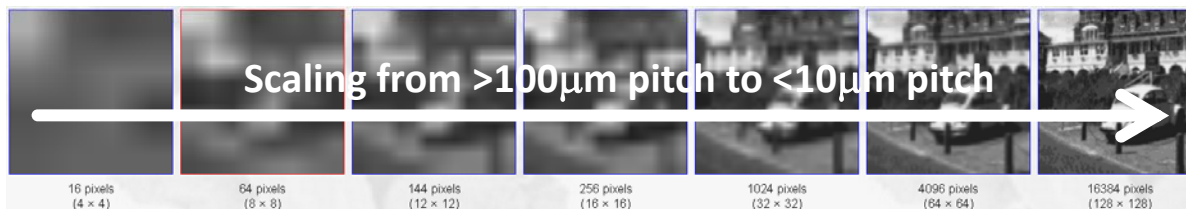
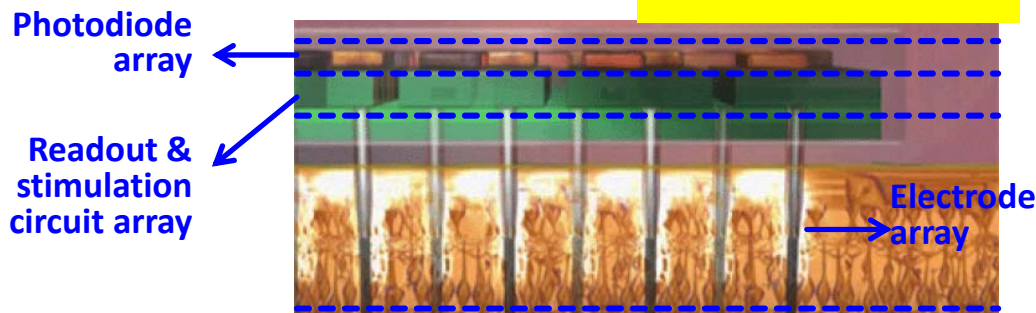


Benefits from Moore's Law: Large-Scale Integration



- Large-Scale High-Density Bio Interface Array Multiplexed Detection
- Towards Single-Chip Human Genome Sequencing

Nanoretina

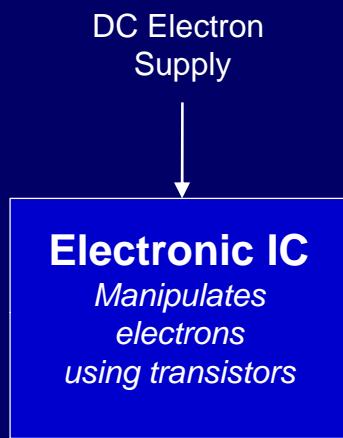


Second Sight

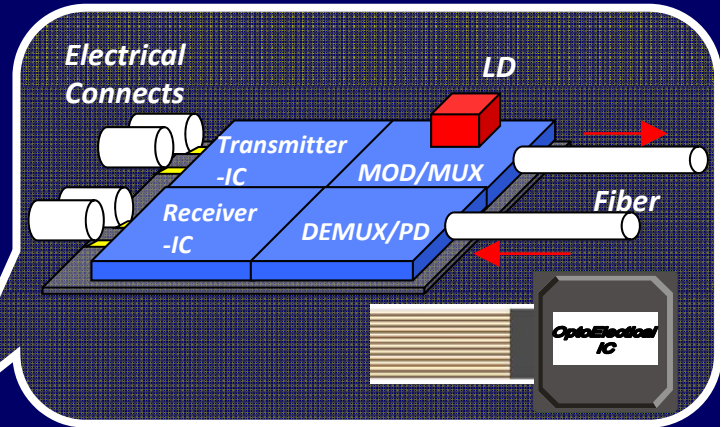
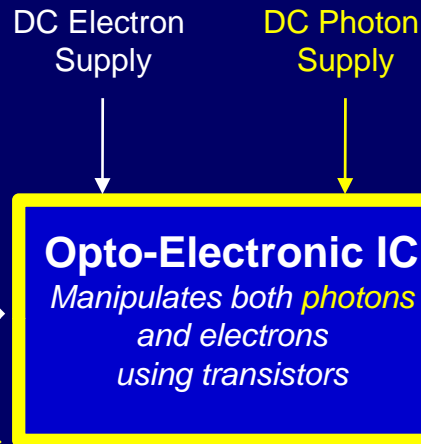


CMOS Silicon Photonics

CMOS IC Platform



Integrated CMOS Photonics Platform

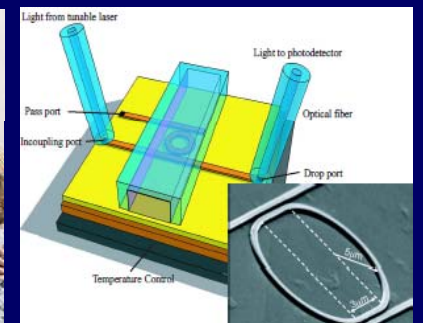
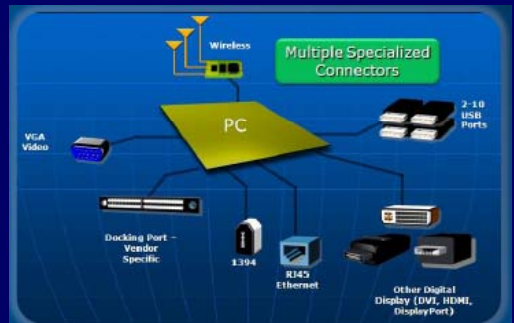


Optical I/O [Optical Fiber]
Electrical I/O [Copper Lines]

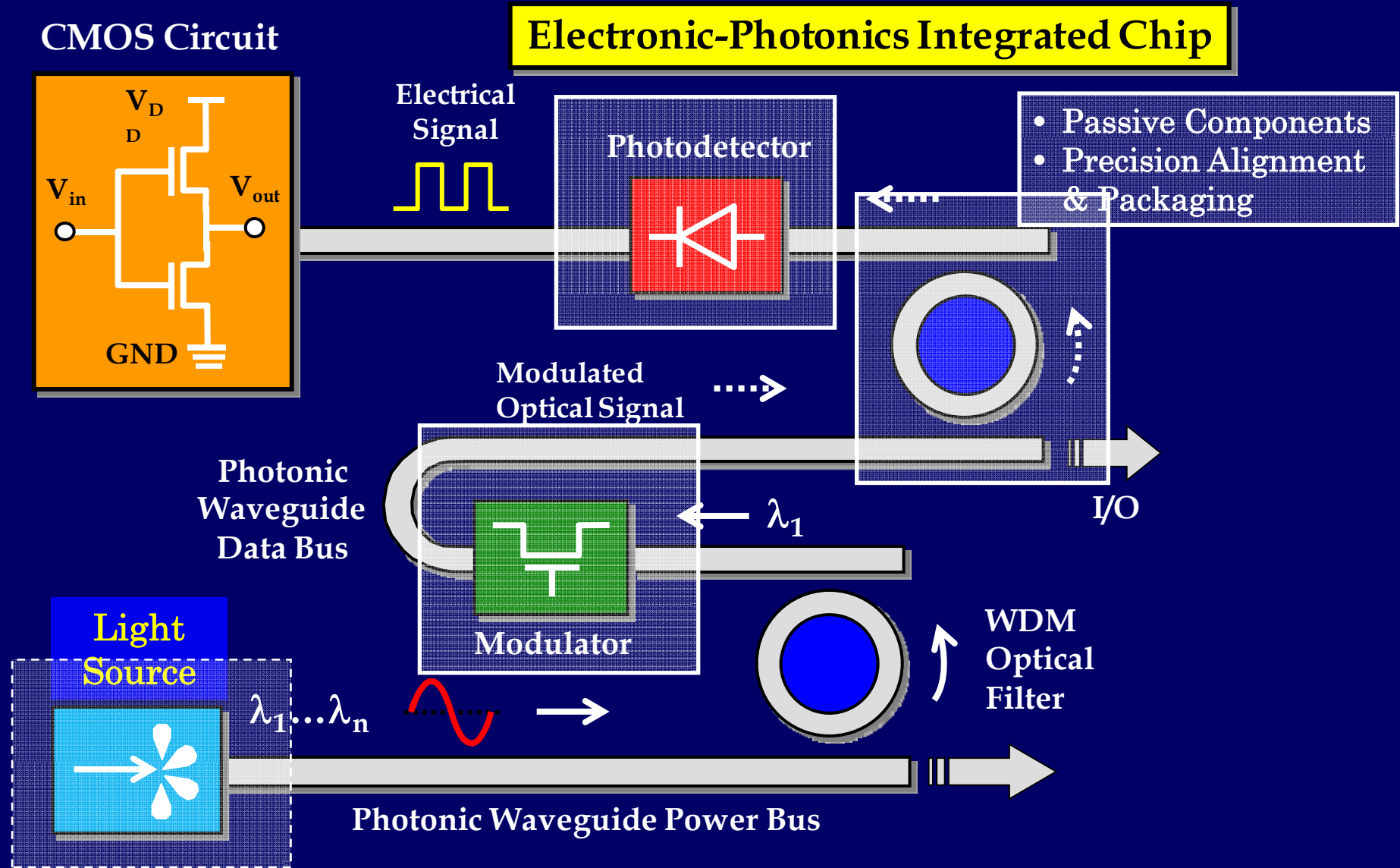
A Low-Cost Platform Technology with Wide Range of High-Volume Applications Leveraging on Existing Semiconductor Infrastructure

Low-Power, High-Speed, Small-Form Factor & Low-Cost Data-Communication (e.g., Data Center, Home-Entertainment)

Highly Sensitive Mechanical & Biological Sensors

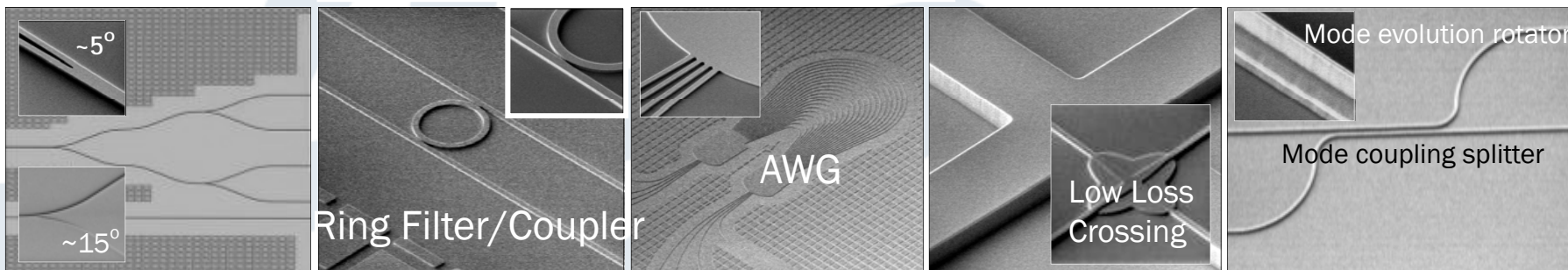
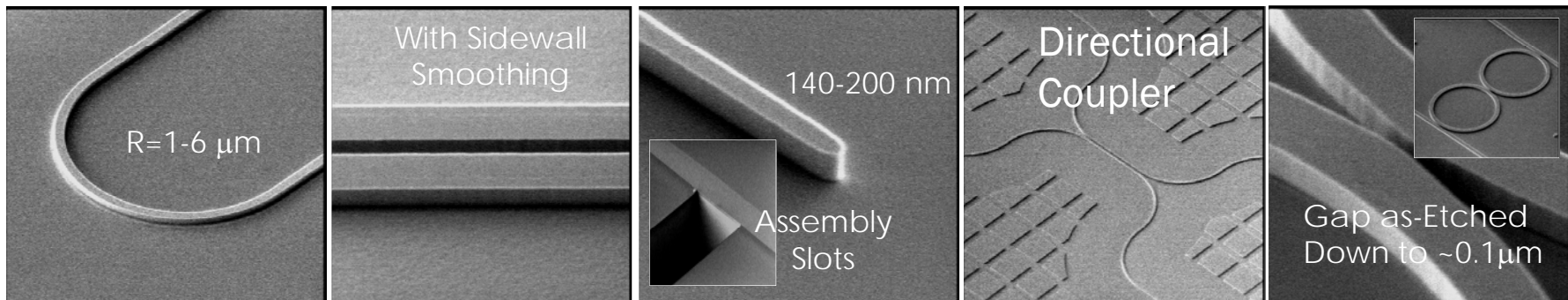


Silicon Photonics Technology Platform



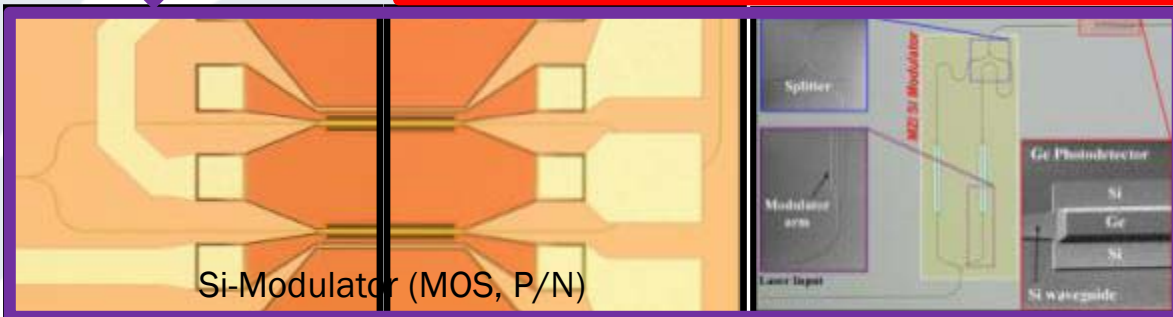
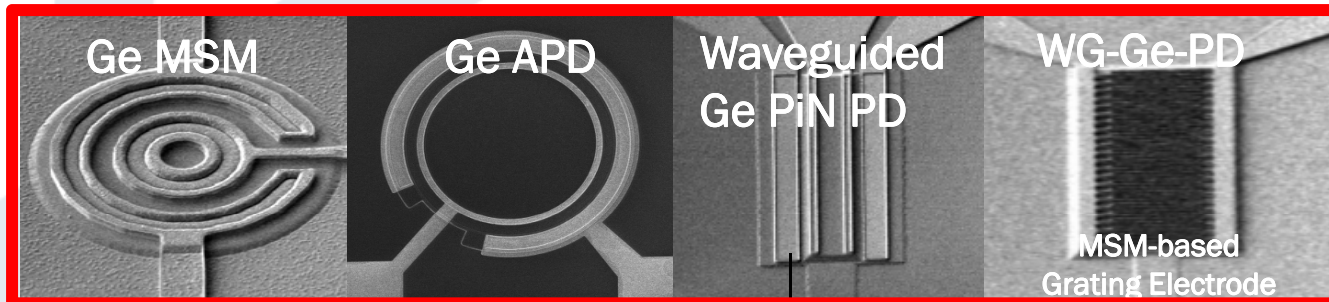
IME's 8" Silicon Photonics: Passive and Active Devices

IME's NanoPhotonics



Ge Photo-Detectors →

Optical Modulators ↓



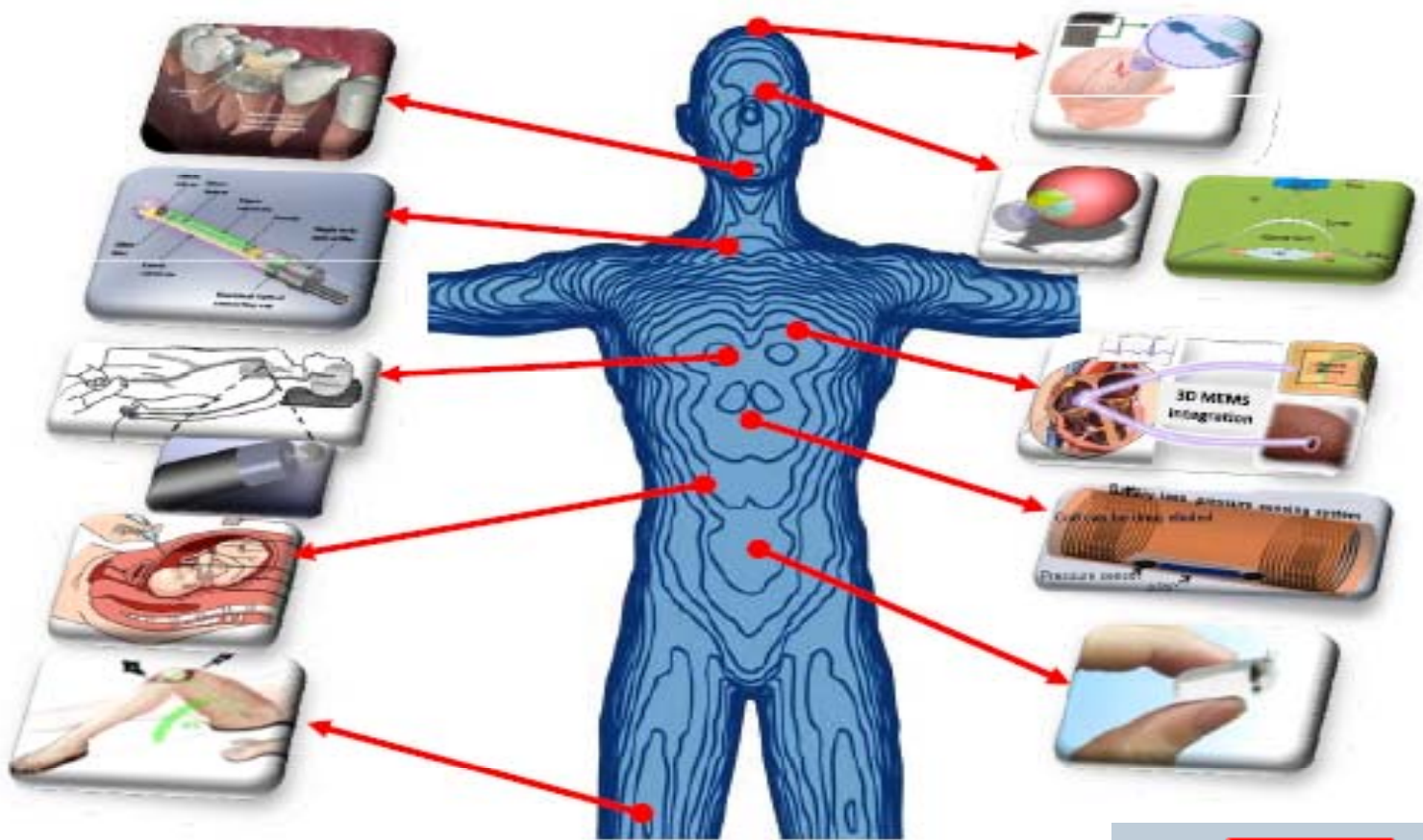
Integrated MOD/PD

IME's Miniaturized Medical Devices Program

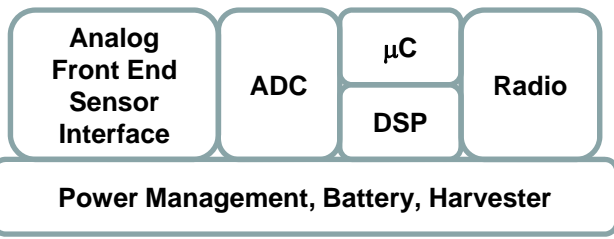
Innovation in microelectronics technology to enable solutions to the most challenging problems in medical and health care

Clinical Partnership

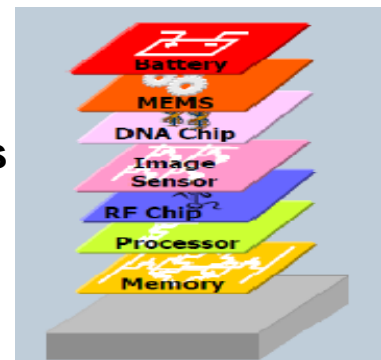
NUH, NUHS, NUS-DUKE, SBIC, SERI/SNEC, NNI



Engineering solutions with impactful clinical and market relevance

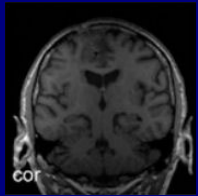


Ultrasound platform
MEMS sensors and probes
Advanced packaging
Si Photonics

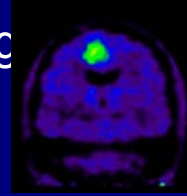


MICS / MEDS ZigBee™ UWB

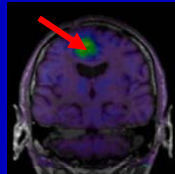
Silicon-Photo-Multiplier (SiPM) for Compact Positron Emission Tomography (PET) Imagers



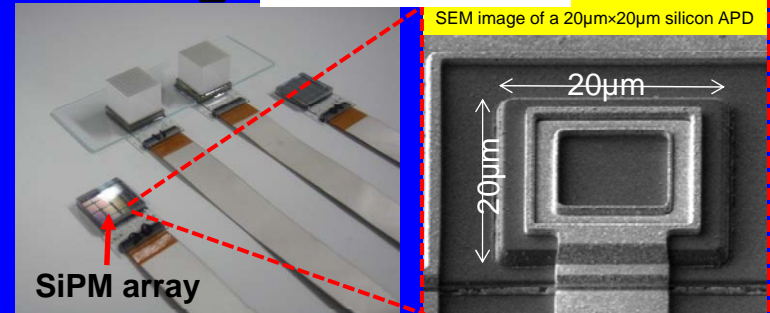
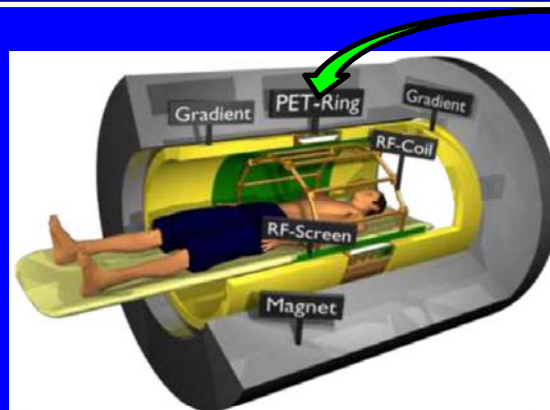
MRI only → High-quality Imaging
*Excellent tissue imaging...
 But is there a tumor?*



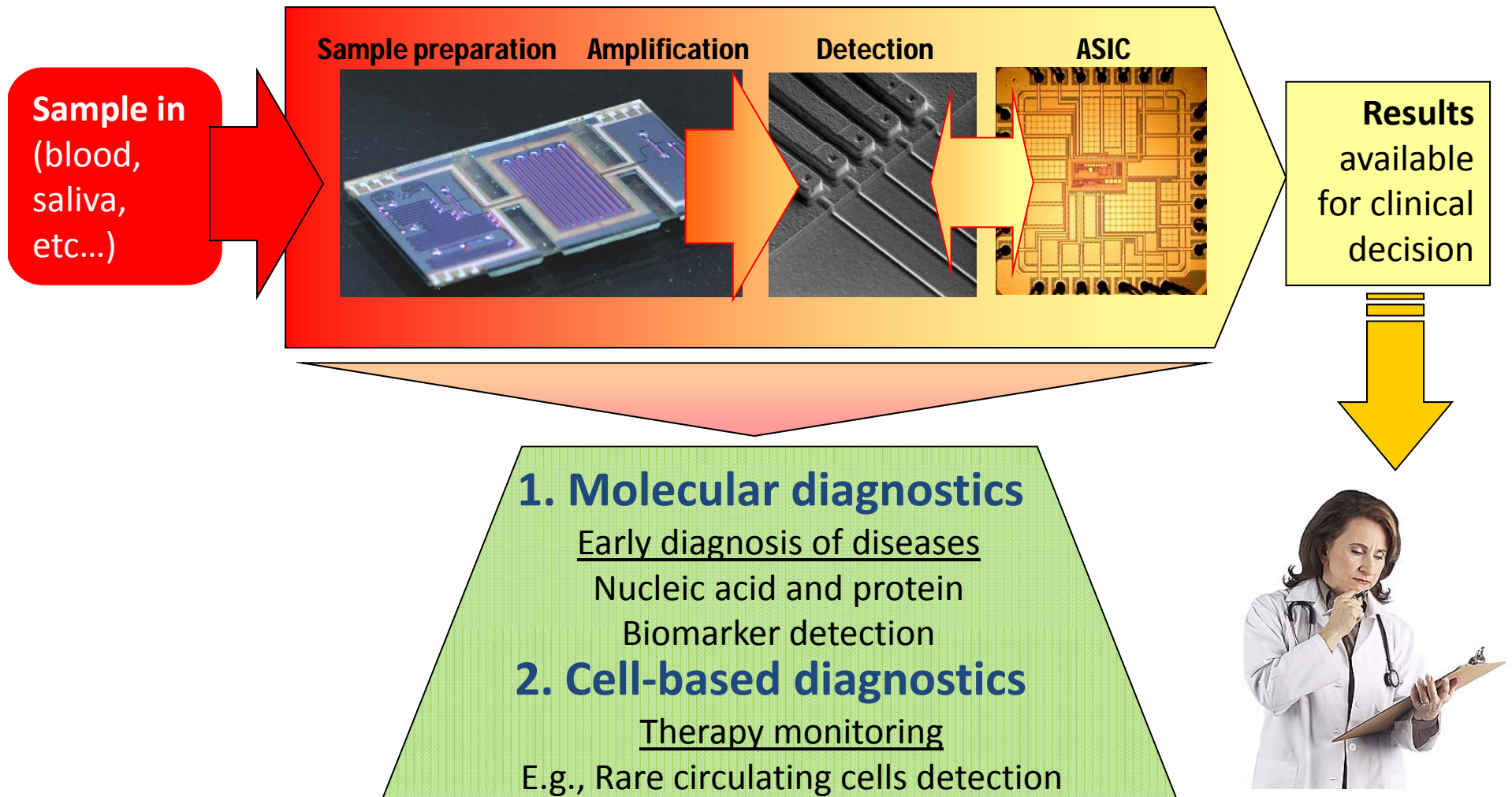
PET only → Metabolic information
There is a tumor... But where is it exactly?



PET-MRI → Simultaneous 3-D tomography + Metabolic information
There is a tumor, and we know its exact location!



Sample-to-answer integrated microsystems for Point-of-Care (POC) diagnostics



Holy grails of biomolecular analysis: Single-molecule, label-free, real-time, high bandwidth

Technology for Point-of-Care (POC) Diagnostics

for early detection of diseases and disease treatment and management

Features



Technical Requirements

Affordable

**Low-cost
manufacturability**

Sensitive

Molecule Specific

Repeatable

Rapid

User-friendly

Portable

High-performance

Integrated System

**Integrated
Wireless
CMOS-
based
Micro
System**

Si-Based Integrated Microsystems for POC Diagnostic

Complex sample composition, low analyte concentration, and fast sample-to-answer response have posed the major technical challenges

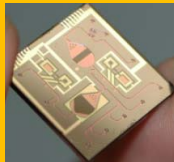


Utilizing microelectronics technologies to overcome these challenges

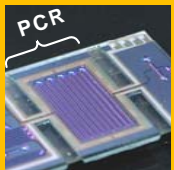
Microfluidic sample purification



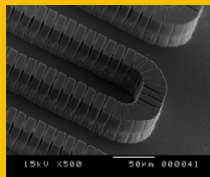
DNA/RNA extraction chip



Micro-PCR for DNA/RNA amplification



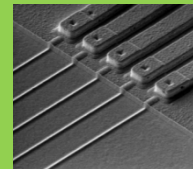
Pillar micro-structure for plasma separation



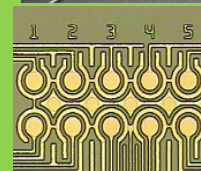
Highly sensitive biosensors



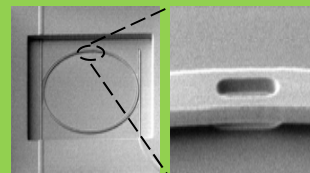
SiNW: nucleic acid and proteins



Microelectrode array for cellular biomarkers



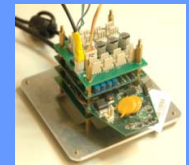
Silicon photonic ring resonator



Integrated IC for fast detection



PCR thermal cycling controller



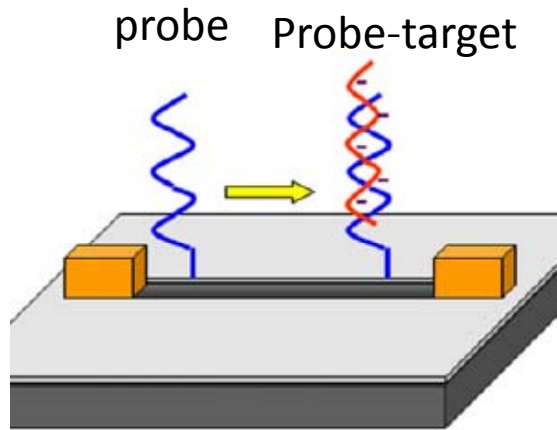
ASIC IC chip for rapid multiplex sensor read-out



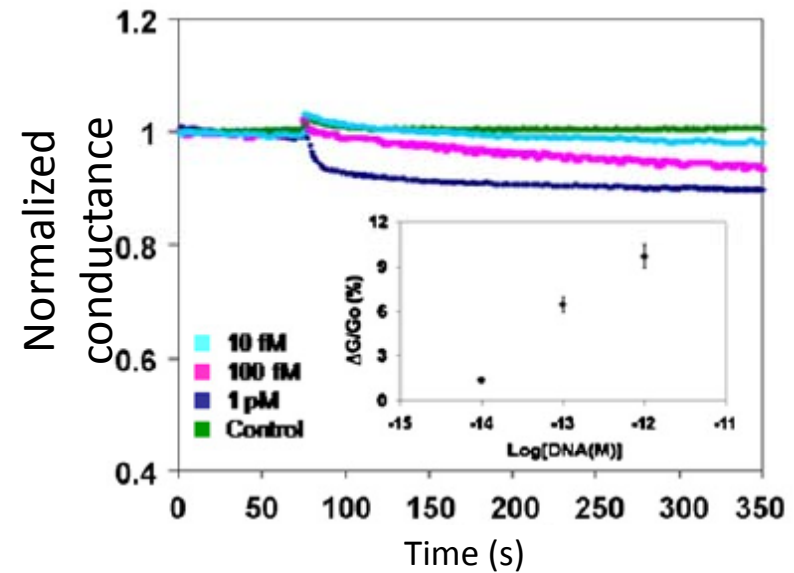
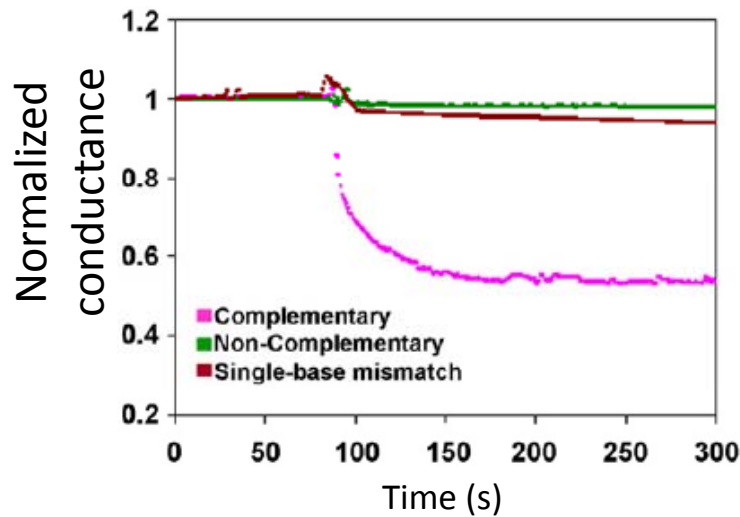
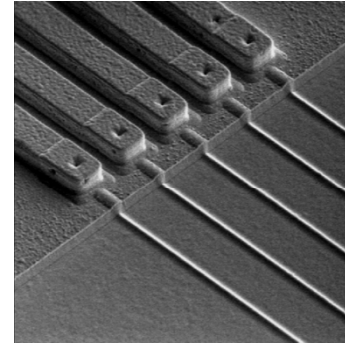
Multi-channel simultaneous EIS system



IME's silicon nanowire molecular diagnostic platform



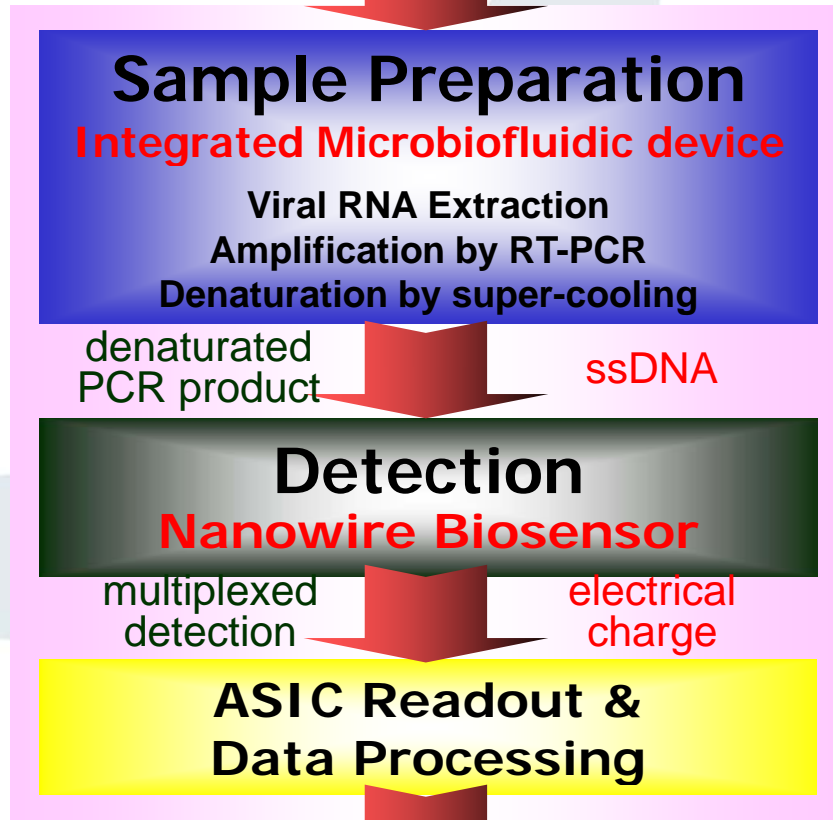
Silicon nanowire array



Application	Detection limit
DNA-DNA hybridization (DNA diagnostics)	10 fM
Protein-DNA (hormone –receptor biology for breast cancer)	10 fM
Troponin-T (cardiac biomarker)	1 fM

Integrated system for multiplexing molecular diagnostics

blood

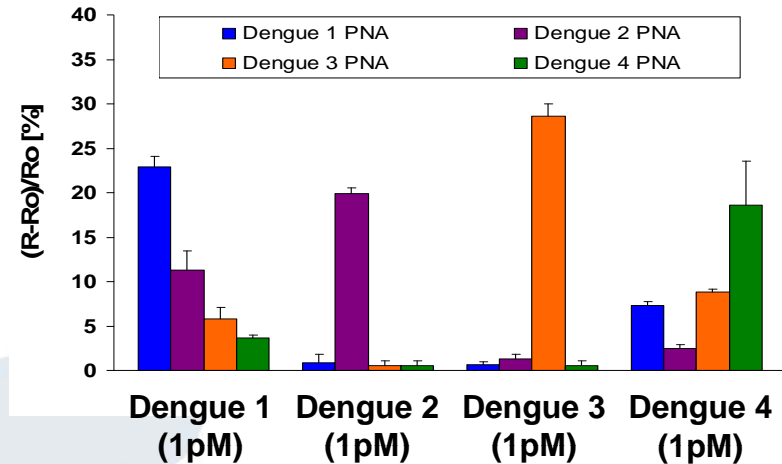


Probe station: >1hr /255 wires ASIC read out speed: <1min/ 255 NW wires

results

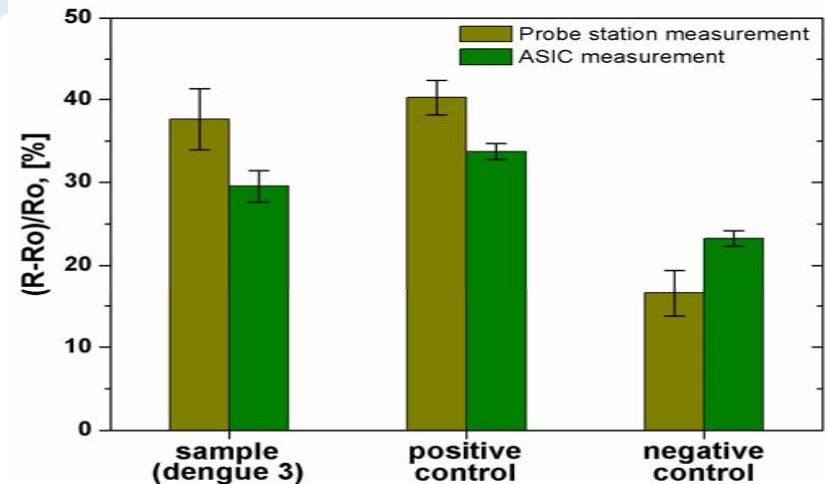
Demonstrated the capability of multiplexing detection of 4 serotypes dengue virus within 4 hrs in few drops of blood. The virus concentration equivalents to at least 2 days before of fever symptoms occur.

Multiplexing Specificity

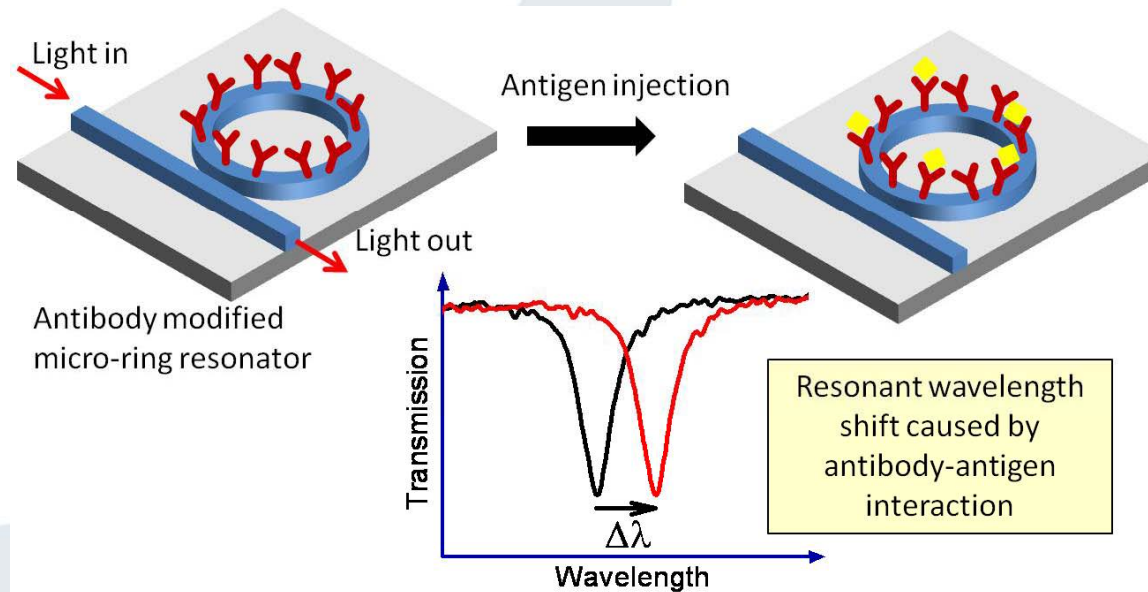


Integrated System Testing

(Probe station vs ASIC)



Micro-ring resonator based biosensor



- SOI micro-ring Resonators
- Refractive index-based (RI) sensor

$$\Delta\lambda = \frac{\Delta n_{eff} \cdot \lambda_{res}}{n_g}$$

Δn_{eff} : the change of the effective index caused by the analyte binding
 λ_{res} : the initial resonance wavelength
 n_g : the group index

Key Advantages

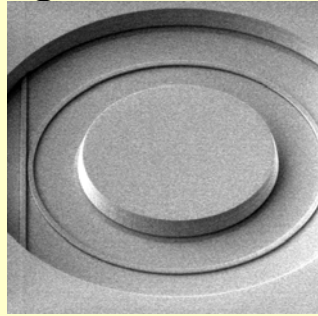
- **Precise quantitative output (linear response to mass change)**
- Low sample volume (due to the small footprint of sensor rings)
- Multiplexed panels
- Label-free detection
- Low-cost (mass manufacturing)

- **Current detection limit of IME's device ~5 pg/mm²**

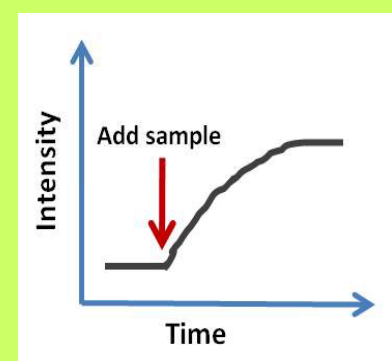
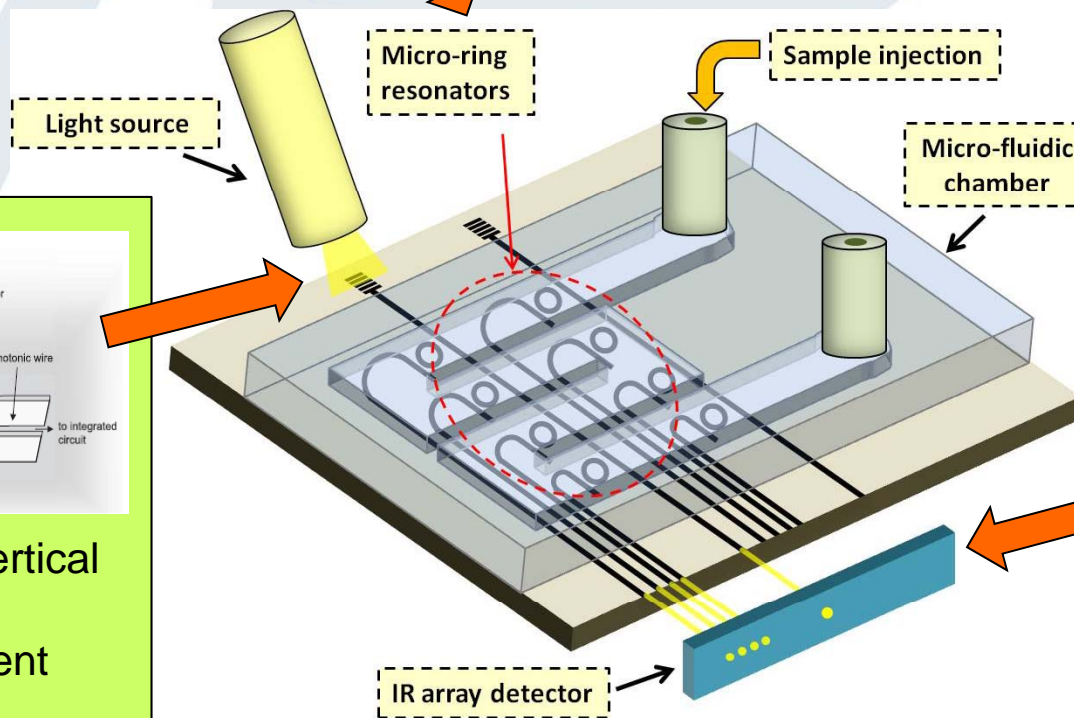
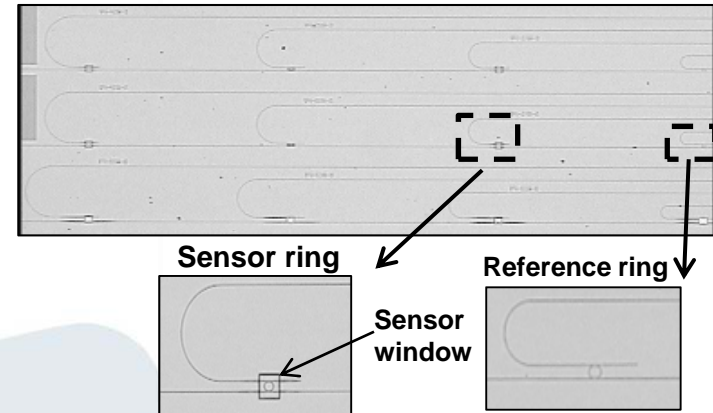
IME's Biophotonics Device

Silicon micro-ring resonators

- Biosensor
- small foot-print
- Individually addressable

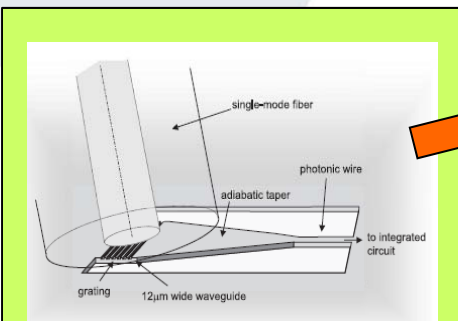


Arrays of micro-ring resonators



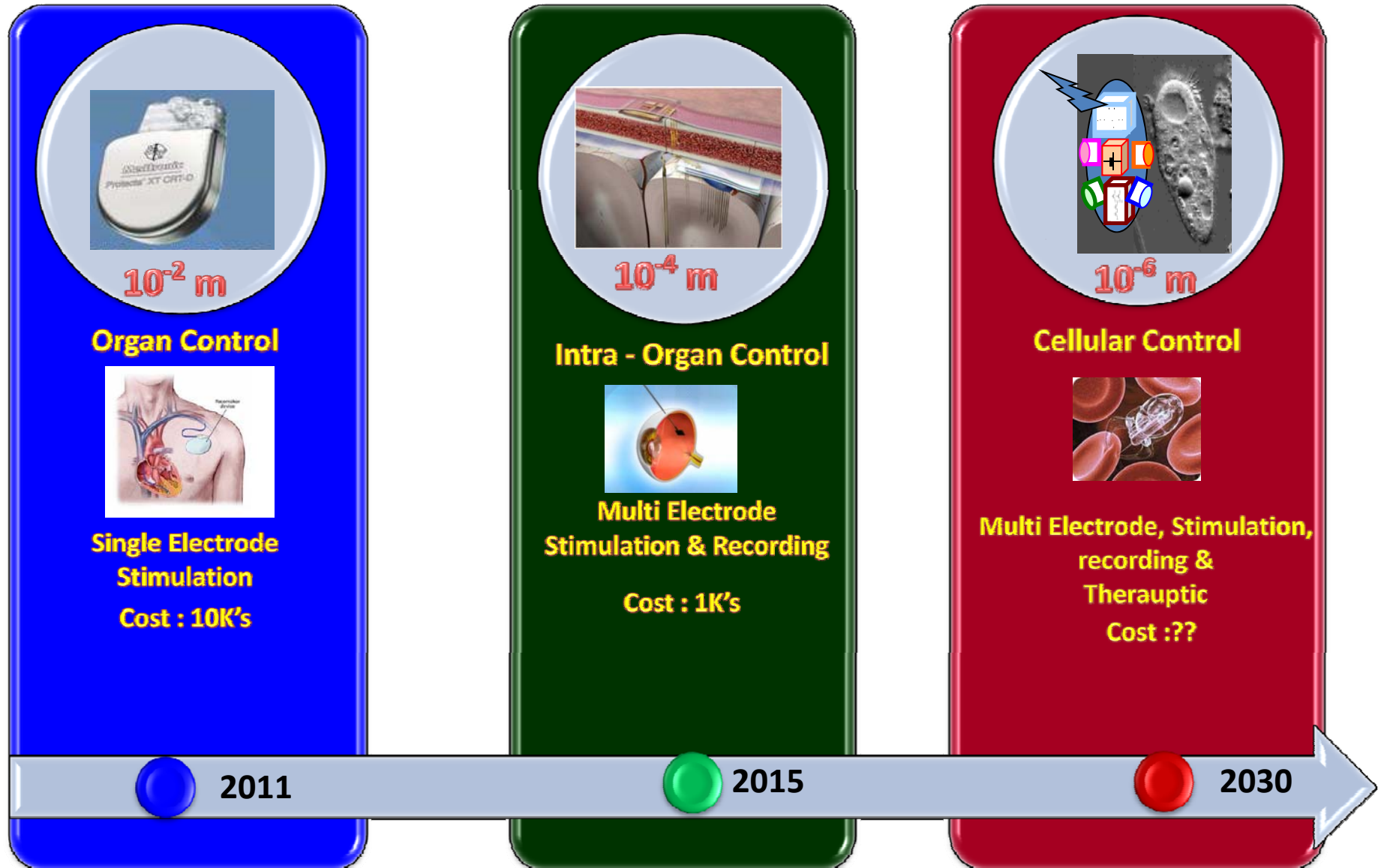
Detection

- 128 pixel IR array
- Real-time
- **Multiplexing**



- Grating for vertical coupling
- High alignment tolerance
- (disposable chip)

Moore's Law Benefits to Medical Devices



Tiny implants that can test, diagnose, and alert doctors to problems with their patients will replace costly routine visits.

Conclusions

- **Advances in semiconductor/electronic technology together with bio/medicine will transform healthcare, enabling patient-targeted solutions in preventive, diagnostic, and therapeutic environments.**
- **Significant progress needs to be made in understanding the interactions at the intersection of biology and Silicon or engineered Silicon.**
- **The field of bioelectronics and miniaturized medical devices are poised for exponential growth. CMOS, combined with other novel devices, will enable autonomous micro-scale systems with many potential applications, creating huge markets and benefiting to the individuals and society**