

# Unification of MOS Compact Models with the Unified Regional Modeling Approach

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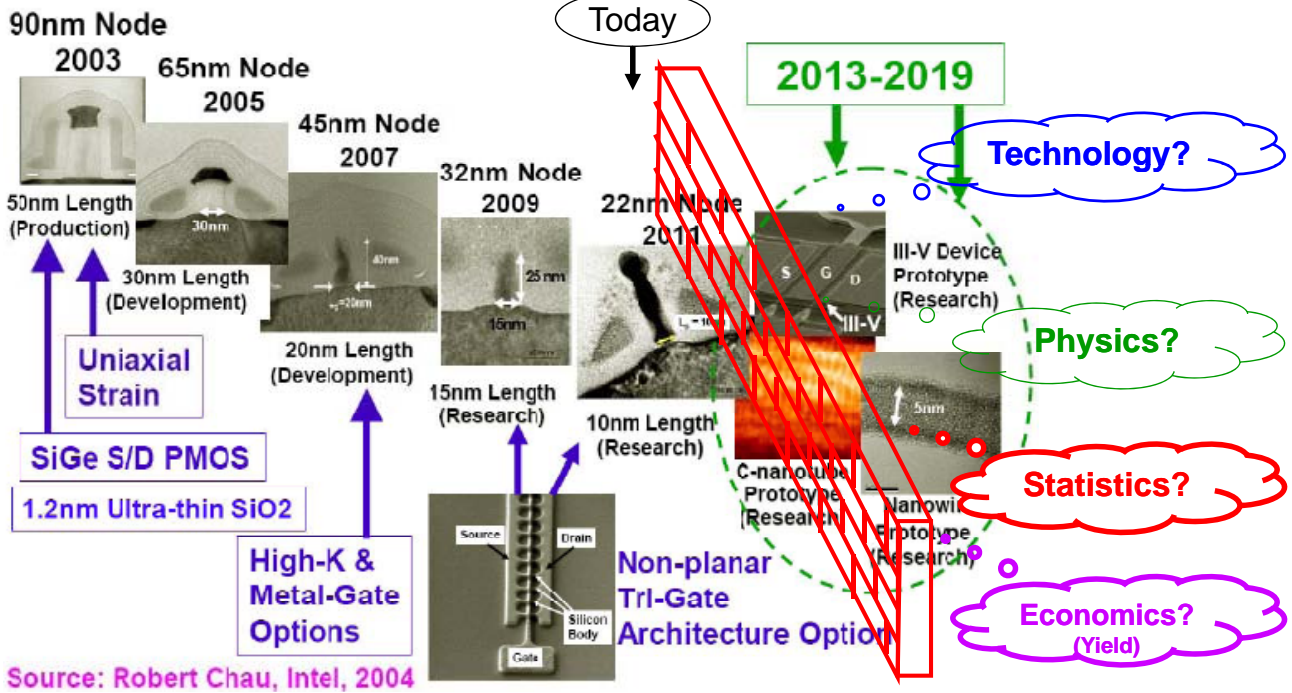
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## Outline

- **Motivation for MOS Model Unification**
- **Unified Regional Modeling (URM) Approach**
  - Surface potential of generic MOSFET for bulk/SOI/DG/GAA
  - Body doping and thickness scaling
  - Model symmetry and asymmetric MOS modeling
- **Model Extension to SB/DSS Modeling**
  - Shottky-barrier (SB) MOS with ambipolar transport
  - Dopant-segregated Shottky (DSS) MOS with subcircuit approach
- **Xsim Model Summary**

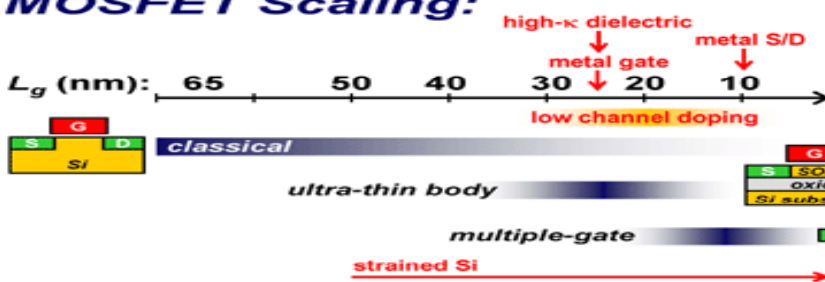
# CMOS Technology Generations and Scaling Limits



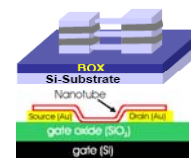
# Models and Modeling Groups

Past ... Present ... Future

## MOSFET Scaling:



NGSOI/MG Model



BSIM



UFDG/UFSOI



ACM



EKV



HiSIM



PSP



ULTRA-SOI



Xsim



Technology-dependent predictive model



GLOBALFOUNDRIES



DG/SOI/GaN



SiNW/CNT

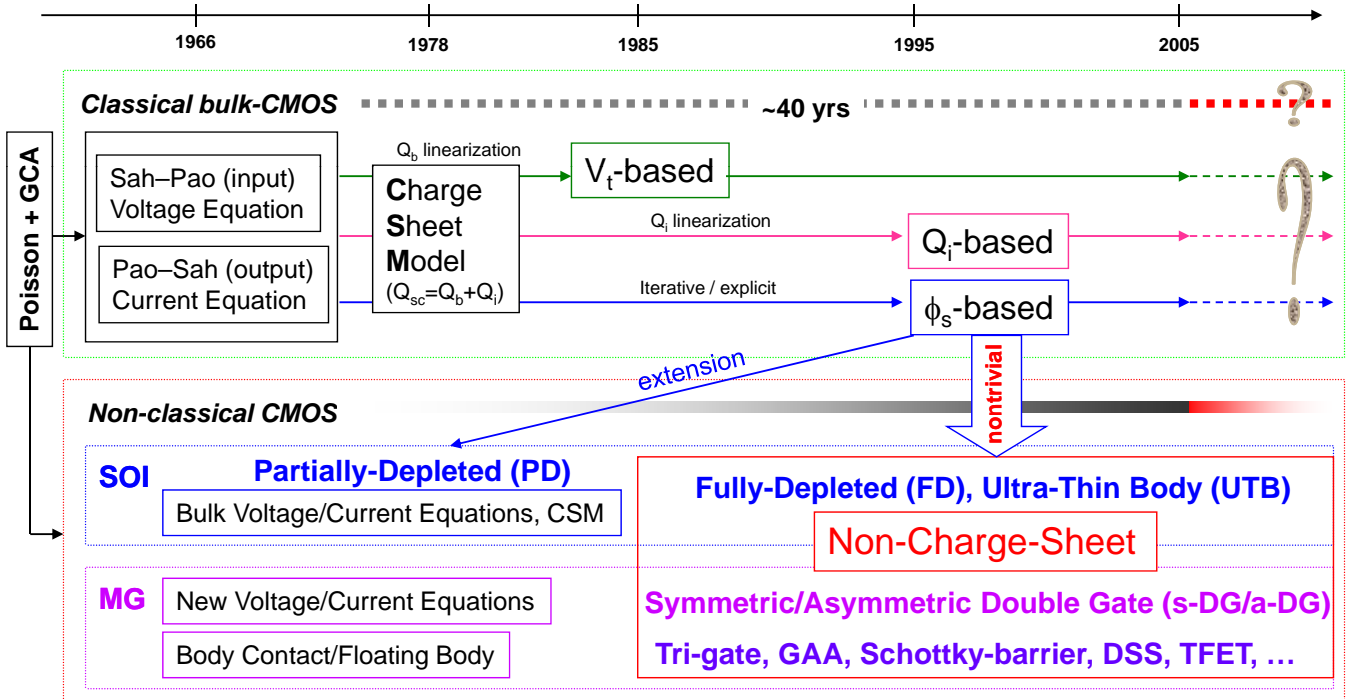


PCMOS

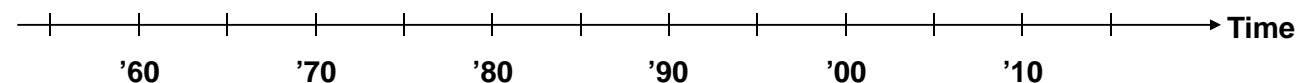


Low Eng/GaN

# MOSFET Compact Models: History and Future



## Need for an Extendable Core Model for Future Generation

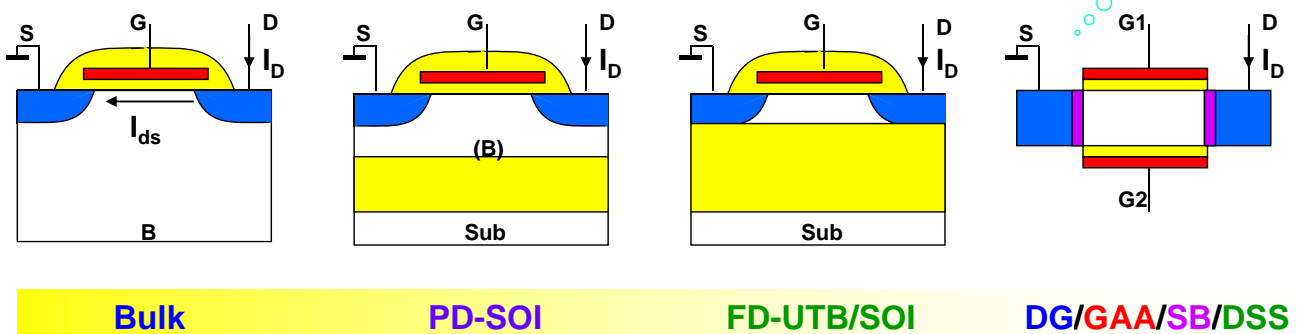


History has witnessed generations of MOS models and efforts required from one generation to the next ...

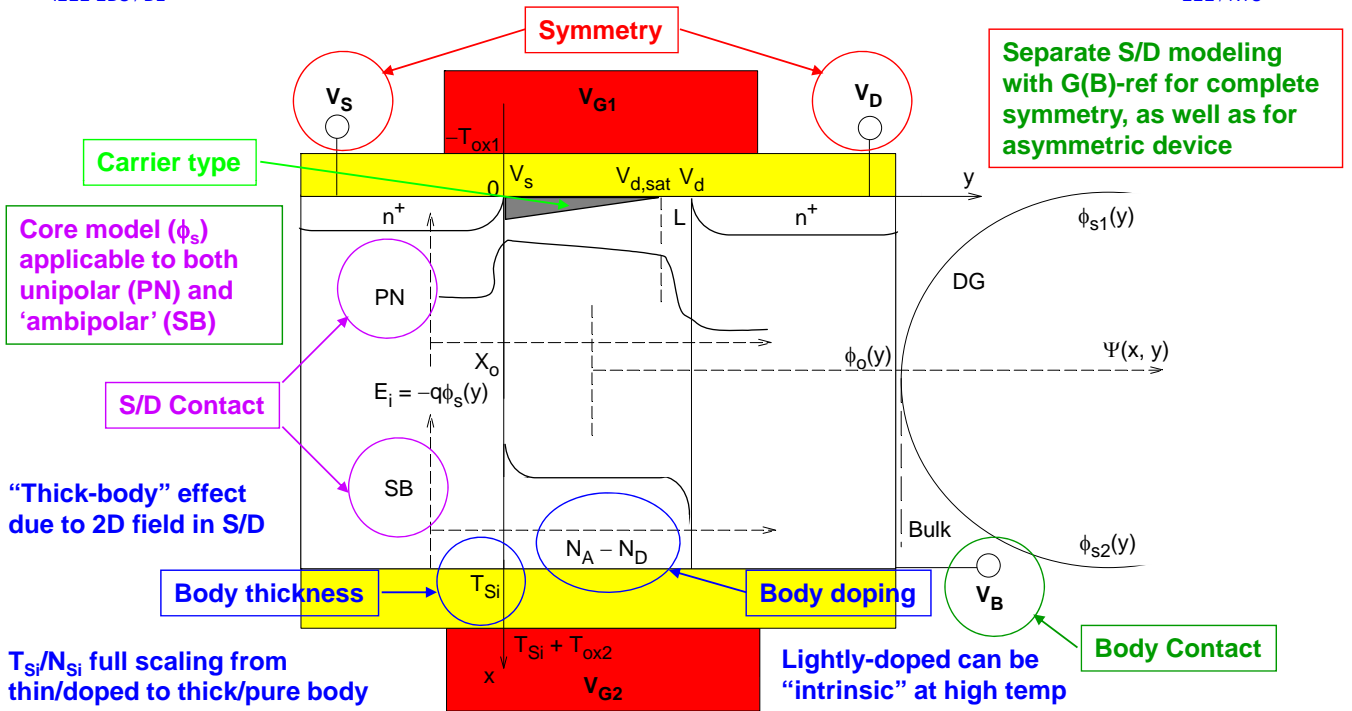
— Need for a core model *extendable* to future generations, and with less duplicating efforts

One model for each structure is duplicating efforts

MG/FinFET is just a special case



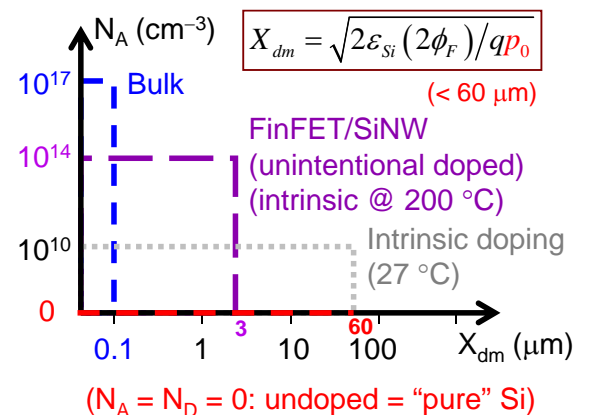
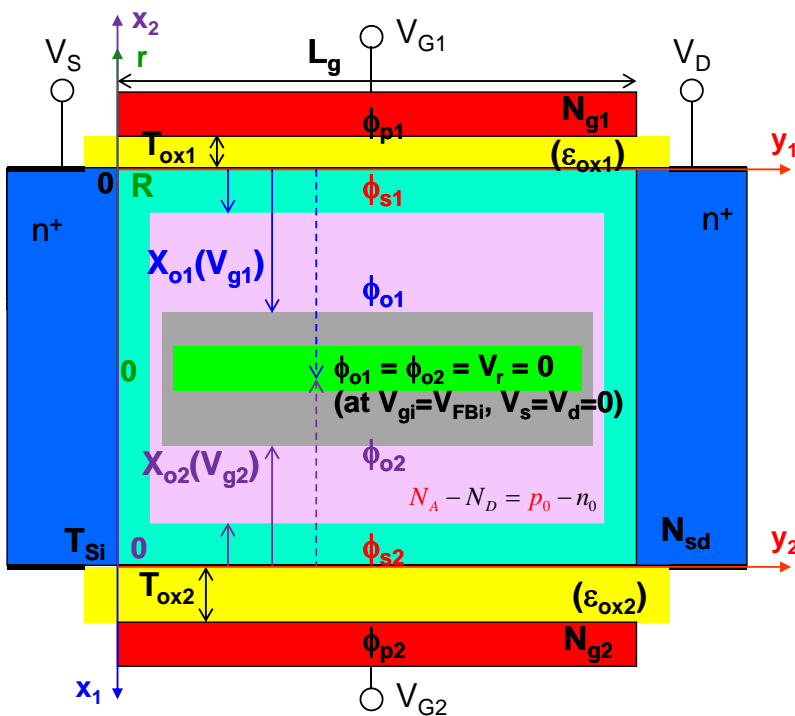
# New Challenges in SOI/MG/GAA MOSFET Modeling



$T_{Si}/N_{Si}$  full scaling from thin/doped to thick/pure body

Lightly-doped can be "intrinsic" at high temp

## Generic Double-Gate MOSFET with Any Body Doping

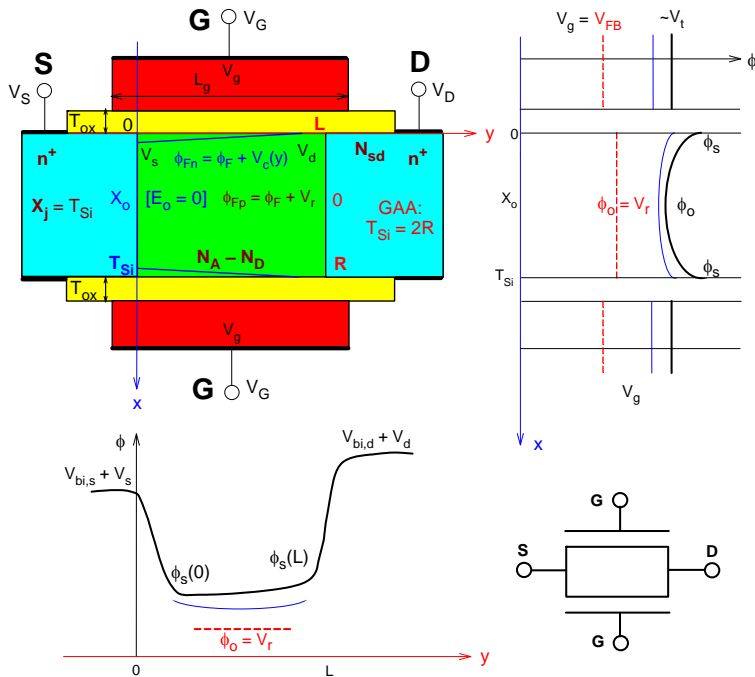


**Bulk:**  $T_{Si} \gg X_{dm}$ , with BC:  $\phi_o = V_b = V_B$

**SOI:**  $T_{Si} > X_{dm}$ , without BC:  $\phi_o$  'floating'

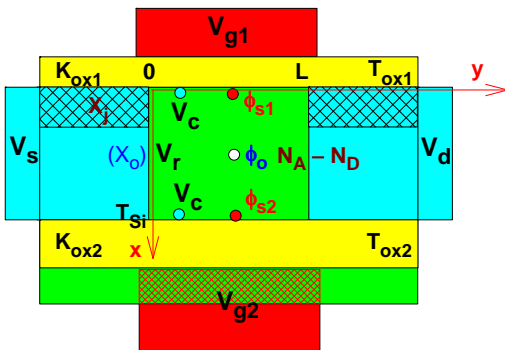
**DG/GAA:**  $\frac{T_{Si}}{2} \ll X_{dm}$ : 'volume inversion' ( $\phi_o$ : 'virtual electrode')

# DG FinFETs / GAA SiNWs



- ❑ In undoped 'long'/thick-body DG/GAA, potential reference ( $V_r$ ) is at one point:  $\phi_o$  at  $V_{gr} = V_{FB}$  and  $V_{ds} = 0$
- "Volume inversion" for  $V_{FB} < V_{gr} < V_t$ :  $\phi_o$  follows  $V_g$
- "Strong inversion" for  $V_{gr} > V_t$
- ❑ In 'short'/thick-body DG/GAA, source/drain (S/D) region 2D fields extend to the channel, causing  $V_{FB}$  to be  $T_{Si}$  dependent
- ❑ 'Thin-body' DG/GAA have 'long'-channel behaviors

# The Generic SOI/DG/GAA MOSFET



Zero-field potential:  $\phi_o [\phi_o'(X_o) = 0]$

Imref-split:  $V_{cr} = \phi_{Fn} - \phi_{Fp} = V_c - V_r$

$V_r = V_b$  (BC: body-contacted)

$V_r = V_{min} = \min(V_s, V_d)$  ("FB": w/o BC)

- Bulk: special case of s-DG
- SOI: special case of ia-DG

## ❑ Common/symmetric-DG [GAA]

- $V_{g1} = V_{g2} = V_g$ : two gates with one bias
- $C_{ox1} = C_{ox2}$ : s-DG ( $X_o = T_{Si}/2$ ; [R])
- Full-depletion:  $V_{FD} = V_g (X_d = T_{Si}/2)$
- $C_{ox1} \neq C_{ox2}$ : ca-DG ( $X_o < T_{Si}$ )

## ❑ Independent/asymmetric-DG

- $V_{g1} \neq V_{g2}$ : ia-DG, biased independently
- Zero-field location may be outside body
- Consider two "independent" gates; linked through **full-depletion** condition:

$$X_{d1} + X_{d2} = T_{Si}$$

## ❑ Unification of MOS

- SOI  $\leftarrow$  ia-DG  $\leftrightarrow$  ca-DG  $\leftrightarrow$  s-DG  $\rightarrow$  bulk

# The Poisson–Boltzmann Equation and Solution

**GCA:**  $\frac{d^2\phi}{dy^2} \ll \frac{d^2\phi}{dx^2}$

$$\frac{d^2\phi}{dx^2} = -\frac{\rho}{\epsilon_{Si}} = -\frac{q(p-n+N_D-N_A)}{\epsilon_{Si}} = \frac{q}{\epsilon_{Si}}(n-p+N_A-N_D)$$

$$= \frac{qp_0}{\epsilon_{Si}} \left[ e^{(\phi-2\phi_F-V_c)/v_{th}} - e^{-(\phi-V_b)/v_{th}} + 1 - e^{-(2\phi_F+V_{cb})/v_{th}} \right] \equiv \frac{qp_0}{\epsilon_{Si}} G(\phi, V_{cb})$$

**Charge neutrality:**

$$p_0 - n_0 = N_A - N_D$$

$$= n_i \left( e^{\phi_F/v_{th}} - e^{-\phi_{Fn}/v_{th}} \right)$$

$$n = n_i e^{(\phi-\phi_{Fn})/v_{th}}$$

$$p = n_i e^{-(\phi-\phi_{Fp})/v_{th}}$$

$$n_0 \equiv n|_{\phi=V_b} = n_i e^{-(\phi_F+V_{cb})/v_{th}} \quad p_0 \equiv p|_{\phi=V_b} = n_i e^{\phi_F/v_{th}} = n_i \exp \left[ \sinh^{-1} \left( \frac{N_A - N_D}{2n_i} \right) \right]$$

**B.C.'s:** ( $X_o \gg X_{dm}$ )

$$\phi(0, y) = \phi_s(y), E_x(0, y) = E_s(y)$$

$$\phi(X_o, y) = V_b = 0, E_x(X_o, y) = 0$$

$$\phi_{Fp} = \phi_F + V_b \quad \frac{d^2\phi}{dx^2} = -\frac{dE_x}{dx} = -\frac{dE_x}{d\phi} \frac{d\phi}{dx} = E_x \frac{dE_x}{d\phi} \quad E_x = -\frac{d\phi}{dx}$$

$$\phi_{Fn} = \phi_F + V_c$$

$$v_{th} = kT/q$$

$$\frac{E_s^2}{2} = \int_0^{E_s} E_x dE_x = \int_0^{\phi_s} \frac{d^2\phi}{dx^2} d\phi = \frac{qp_0}{\epsilon_{Si}} \int_0^{\phi_s} G(\phi, V_{cb}) d\phi$$

$$F_s(\phi_s, V_{cb}) \equiv \left[ \int_0^{\phi_s} G(\phi, V_{cb}) d\phi \right]^{1/2}$$

$$E_s^2 = \frac{2qp_0}{\epsilon_{Si}} \left\{ e^{-(2\phi_F+V_{cb})/v_{th}} \left[ v_{th} \left( e^{\phi_s/v_{th}} - 1 \right) - \phi_s \right] + v_{th} \left( e^{-\phi_s/v_{th}} - 1 \right) + \phi_s \right\} \equiv \frac{2qp_0}{\epsilon_{Si}} F_s^2(\phi_s, V_{cb})$$

$$\gamma = \frac{\sqrt{2q\epsilon_{Si}p_0}}{C_{ox}}$$

$$F_s(\phi_s, v_{cb}) = \frac{E_s}{\sqrt{2qp_0/\epsilon_{Si}}} = \text{sgn}(\phi_s) \sqrt{v_{th} \left[ e^{-(2\phi_F+V_{cb})/v_{th}} \left( e^{\phi_s/v_{th}} - 1 - \phi_s \right) + \left( e^{-\phi_s/v_{th}} - 1 + \phi_s \right) \right]}$$

$$\phi_s = \phi_s/v_{th}$$

$$\phi_F = \phi_F/v_{th}$$

$$v_{cb} = V_{cb}/v_{th}$$

# The Complete (“Sah–Pao”) Voltage Equation

**Gauss law:**

$$\epsilon_{Si} E_s - \epsilon_{ox} E_{ox} = Q_{ox}$$

$$\epsilon_{ox} E_{ox} = Q_g$$

$$-\epsilon_{Si} E_s = Q_{sc}$$

$$C_{ox} = \epsilon_{ox}/T_{ox}$$

**Potential balance:**

$$V_{gb} = \phi_{MS} + V_{ox} + \phi_s$$

$$V_{FB} = \phi_{MS} - Q_{ox}/C_{ox}$$

$$\gamma = \sqrt{2q\epsilon_{Si}p_0}/C_{ox}$$

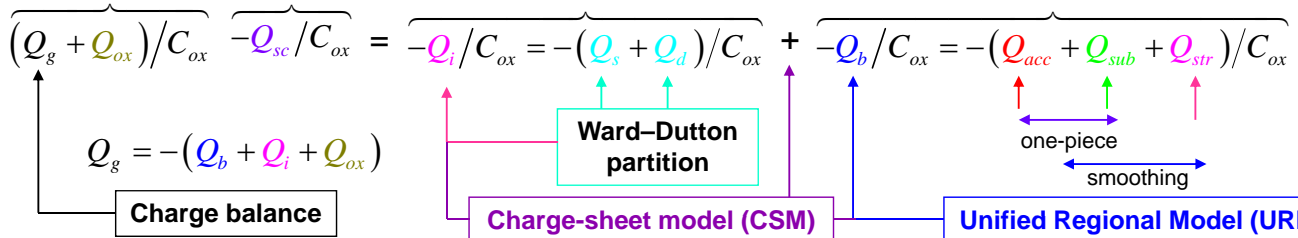
$$E_{ox} = V_{ox}/T_{ox}$$

**Poisson**

$$E_s = \frac{\epsilon_{ox} E_{ox} + Q_{ox}}{\epsilon_{Si}} = \frac{\epsilon_{ox} (V_{ox}/T_{ox}) + Q_{ox}}{\epsilon_{Si}} = \frac{C_{ox} (V_{gb} - \phi_{MS} - \phi_s) + Q_{ox}}{\epsilon_{Si}} = \frac{C_{ox} (V_{gb} - V_{FB} - \phi_s)}{\epsilon_{Si}}$$

$$V_{gb} - V_{FB} - \phi_s = \text{sgn}(\phi_s) \gamma \sqrt{f\phi}$$

$$= \text{sgn}(\phi_s) \gamma \sqrt{v_{th} \exp\left(-\frac{2\phi_F+V_{cb}}{v_{th}}\right) \left[ \exp\left(\frac{\phi_s}{v_{th}}\right) - 1 \right] + v_{th} \left[ \exp\left(-\frac{\phi_s}{v_{th}}\right) - 1 \right] + \phi_s - \phi_s \exp\left(-\frac{2\phi_F+V_{cb}}{v_{th}}\right)}$$



# The Surface-Potential Solutions – Piecewise Regional

$$\boxed{V_{gb} - V_{FB} - \phi_s = \text{sgn}(\phi_s) \gamma \sqrt{f_\phi}} = \begin{cases} -\gamma \sqrt{v_{th}} e^{-\phi_s/v_{th}} & (V_{gb} \ll V_{FB}), \text{Accumulation} \\ +\gamma \sqrt{\phi_s} & (V_{FB} < V_{gb} < V_t), \text{Depletion} \\ +\gamma \sqrt{v_{th}} e^{-(2\phi_F + V_{cb})/v_{th}} e^{\phi_s/v_{th}} & (V_{gb} \gg V_t), \text{Strong inversion} \end{cases}$$

## □ Piecewise regional solutions

$$\phi_s = \begin{cases} \phi_{cc} = V_{gb} - V_{FB} + 2v_{th} \mathcal{L}\{W_{cc}\} & (V_{gb} \ll V_{FB}), \text{Only holes, } p \\ \phi_{dd} = \left( -\frac{\gamma}{2} + \sqrt{\frac{\gamma^2}{4} + V_{gb} - V_{FB}} \right)^2 & (V_{FB} < V_{gb} < V_t), \text{Only acceptors, } N_A \\ \phi_{ss} = V_{gb} - V_{FB} - 2v_{th} \mathcal{L}\{W_{ss}\} & (V_{gb} \gg V_t), \text{Only electrons, } n \end{cases}$$

$$W_{cc} = \frac{\gamma}{2\sqrt{v_{th}}} \exp\left(-\frac{V_{gb} - V_{FB}}{2v_{th}}\right)$$

$$W_{ss} = \frac{\gamma}{2\sqrt{v_{th}}} \exp\left(\frac{V_{gb} - V_{FB} - 2\phi_F - V_{cb}}{2v_{th}}\right)$$

$\mathcal{L}\{W\}$  is the **Lambert W** function, which is the solution of the equation:  $\exp(X) + aX + B = 0$

where  $X_{cc} = -\frac{\phi_{cc}}{2v_{th}}, B_{cc} = \frac{V_{gb} - V_{FB}}{\gamma\sqrt{v_{th}}}, X_{ss} = \frac{\phi_{ss} - 2\phi_F - V_{cb}}{2v_{th}}, B_{ss} = -\frac{V_{gb} - V_{FB} - 2\phi_F - V_{cb}}{\gamma\sqrt{v_{th}}}$ , and  $W = \frac{1}{a} \exp\left(-\frac{B}{a}\right), a = \frac{2\sqrt{v_{th}}}{\gamma}$

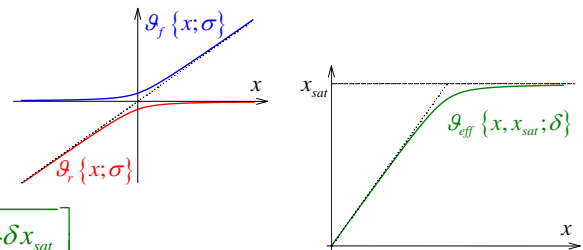
# The Surface-Potential Solutions – Unified Regional

## □ Smoothing and transition functions

$$\mathcal{G}_f\{x; \sigma\} \equiv 0.5 \left( x + \sqrt{x^2 + 4\sigma} \right)$$

$$\mathcal{G}_r\{x; \sigma\} \equiv 0.5 \left( x - \sqrt{x^2 + 4\sigma} \right)$$

$$\mathcal{G}_{eff}\{x, x_{sat}; \delta\} \equiv x_{sat} - 0.5 \left[ x_{sat} - x - \delta + \sqrt{(x_{sat} - x - \delta)^2 + 4\delta x_{sat}} \right]$$



## □ Unified regional solutions

$$\phi_s = \begin{cases} \phi_{acc} = \phi_{cc} |_{V_{gb} - V_{FB} = V_{gbr}} = V_{gbr} + 2v_{th} \mathcal{L}\{W_{cc}\} \\ \phi_{sub} = \phi_{dd} |_{V_{gb} - V_{FB} = V_{gbf}} = \left( -\frac{\gamma}{2} + \sqrt{\frac{\gamma^2}{4} + V_{gbf}} \right)^2 \\ \phi_{str} = \phi_{ss} |_{V_{gb} - V_{FB} = V_{gbf}} = V_{gbf} - 2v_{th} \mathcal{L}\{W_{ss}\} \end{cases}$$

$$V_{gbr} = \mathcal{G}_r\{V_{gb} - V_{FB}; \sigma_a\}$$

$$\boxed{V_{gbr} + V_{gba} \equiv V_{gb} - V_{FB}}$$

$$V_{gbf} = \mathcal{G}_f\{V_{gb} - V_{FB}; \sigma_f\}$$

$$V_{gba} = \mathcal{G}_f\{V_{gb} - V_{FB}; \sigma_a\}$$

- Turn  $\sigma_f$  to satisfy charge neutrality  $\phi_s(V_{FB}) = 0$ ;
- Tune  $\sigma_a$  for smoothness at  $V_{gb} = V_{FB}$ .

## □ Single-piece unified solutions

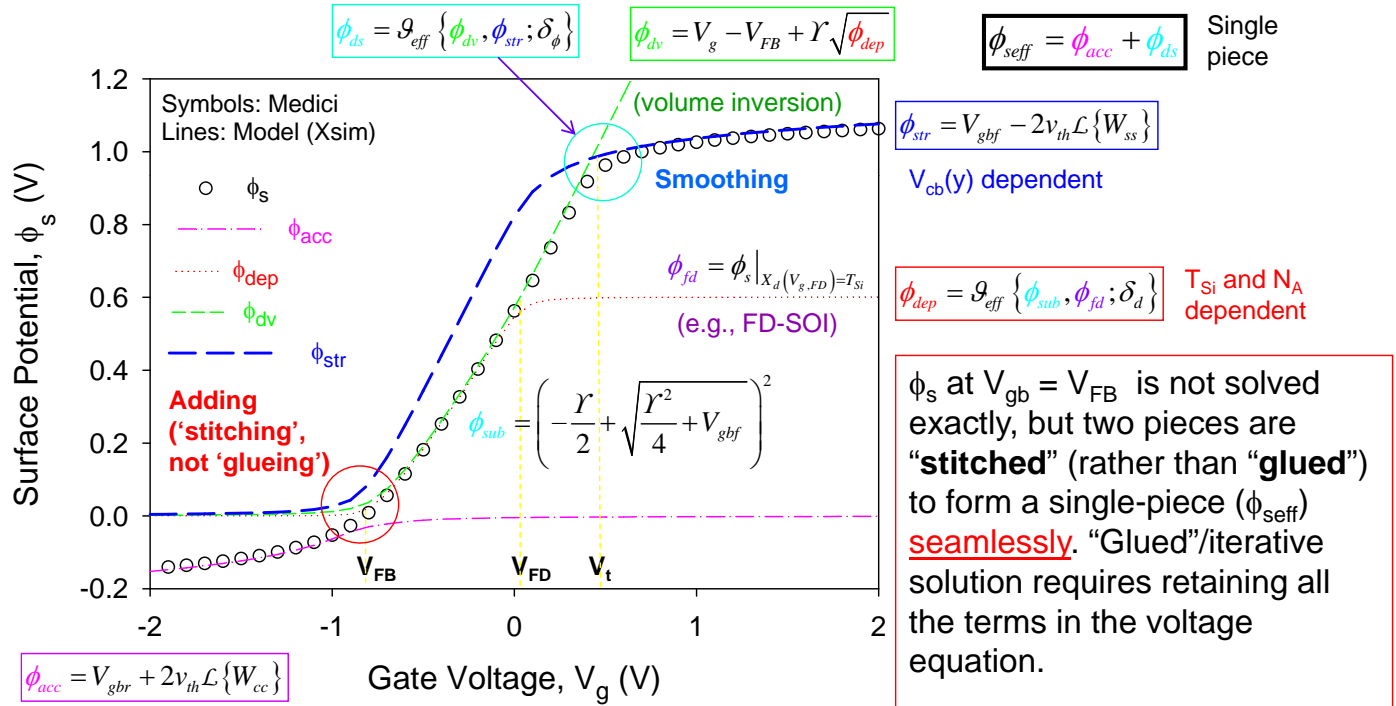
$$\boxed{\phi_{ds} = \mathcal{G}_{eff}\{\phi_{sub}, \phi_{str}; \delta_\phi\}}$$

$$\boxed{\phi_{sa} = \phi_{acc} + \phi_{sub}}$$

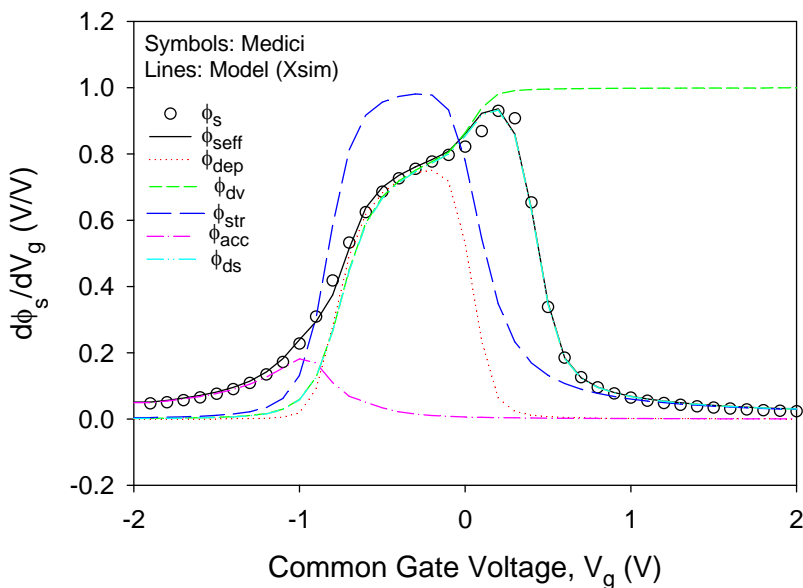
$$\boxed{\phi_{seff} = \phi_{acc} + \phi_{ds}}$$



# The Surface Potential: Unified Regional Modeling (URM)



# Surface-Potential Derivatives and Regional Components



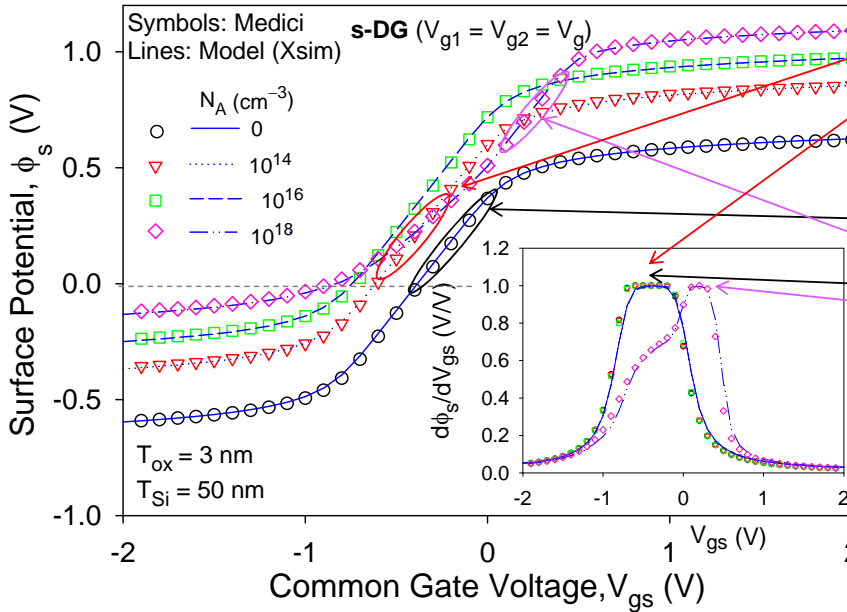
- ❑ Regional solutions scale with body doping ( $N_A$ ), body thickness ( $T_{Si}$ ), oxide thickness ( $T_{ox}$ ), and all terminal biases
- ❑ Smooth higher-order derivatives
- ❑ Regional charge model – key to physically-based parameter extraction
- ❑ Foundation to unification of MOS compact models (bulk/SOI/DG/NW/SB/DSS)

X. Zhou, et al., (invited review article), J. Comput. Electron., Mar. 2011.

<http://www.springerlink.com/content/x8t0742r3m051650/>



# Doping-Dependent $\phi_s$ : “Depletion” vs. Volume Inversion



“Depletion” ( $N_A = 10^{14}$ )

Slope  $\approx 1$

$$\frac{d\phi_s}{dV_g} = 1 - \frac{\gamma}{2\sqrt{\gamma^2/4 + V_{grf}}} \approx 1$$

Volume inversion (undoped  $N_A = 0$ , or beyond full-depletion)

Slope = 1

- “Low-doping depletion” and “zero-doping volume inversion” have similar behaviors but different physics
- Full-doping scaling (zero to high) is only possible to be modeled by the URM

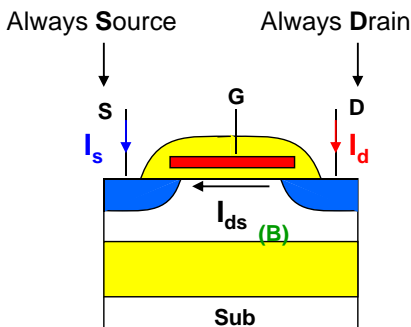
# Paradigm Shift: B/G-reference and Source/Drain by Label

## □ S/D by convention (nMOS)

- $V_d > V_s$ :  $I_{ds} > 0$  (‘D’  $\rightarrow$  ‘S’)
- $V_d < V_s$ :  $I_{ds} < 0$  (‘D’  $\leftarrow$  ‘S’)

- By convention, nMOS  $I_{ds}$  always flows from ‘D’ to ‘S’
- Terminal swapping for  $-V_{ds}$ : involving  $|V_{ds}|$  in model

## □ S/D by label (layout)



- $V_d > V_s$ :  $I_{ds} > 0$  (D  $\rightarrow$  S)
- $V_d < V_s$ :  $I_{ds} < 0$  (S  $\rightarrow$  D)

## □ Effective drain–source voltage ( $V_{ds,eff}$ )

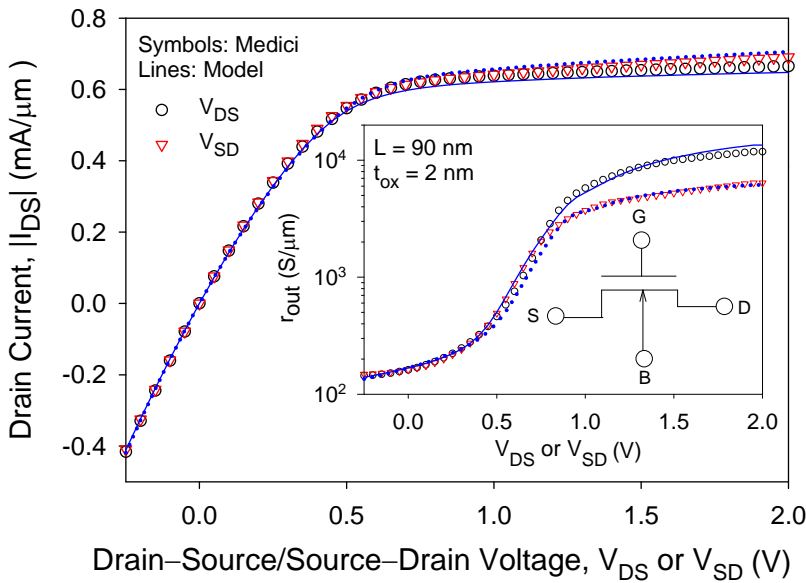
FB:  $V_{ds,eff} = V_{d,eff} - V_{s,eff}$     BC:  $V_{ds,eff} = V_{db,eff} - V_{sb,eff}$

$$I_{ds} = \bar{\beta} (\bar{q}_i + \bar{A}_b v_{th}) V_{ds,eff} = I_d - I_s$$

$$= \bar{\beta} (\bar{q}_i + \bar{A}_b v_{th}) V_{db,eff} - \bar{\beta} (\bar{q}_i + \bar{A}_b v_{th}) V_{sb,eff}$$

- **Key: Bulk/Ground-reference** — auto switch to B/G-ref when body-contact is **biased** or **floating**
- Intrinsic  $I_{ds}$  is an exact odd function of  $V_{ds}$
- Physical modeling of **asymmetric** MOS (nontrivial with “terminal swapping” for negative  $V_{ds}$ )

# Modeling Asymmetric Source/Drain MOSFET



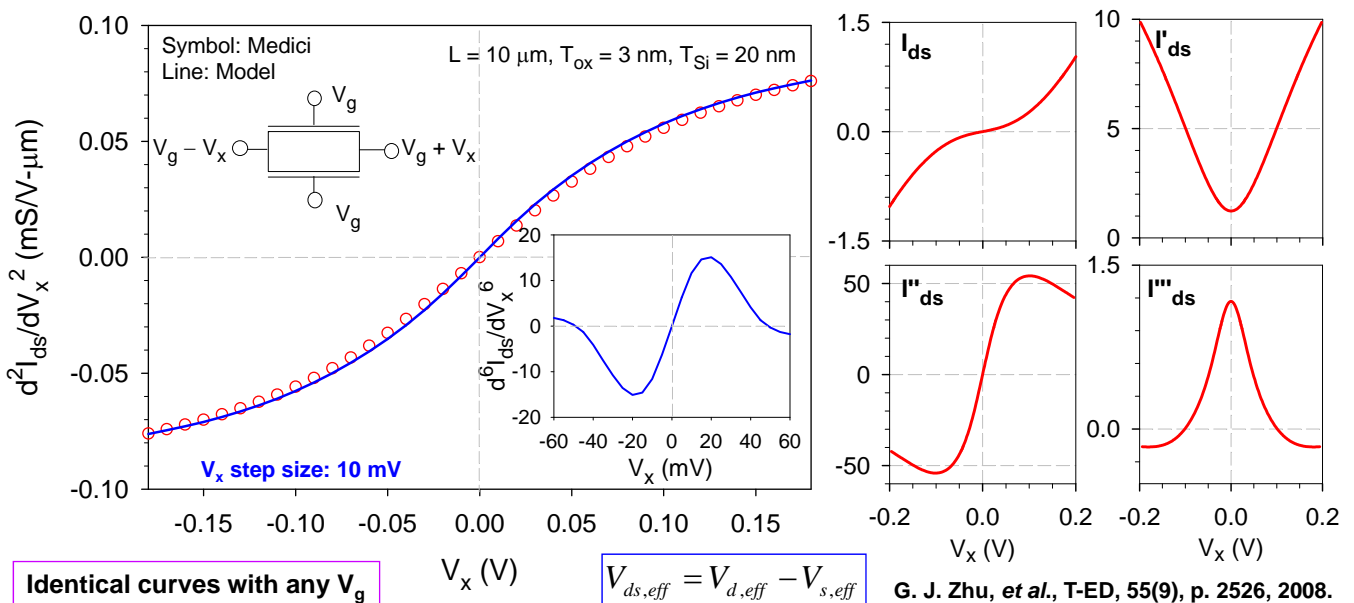
$X_{j,s} = 80$  nm,  $N_{D,s} = 10^{19}$  cm $^{-3}$ ;  $X_{j,d} = 30$  nm,  $N_{D,d} = 10^{18}$  cm $^{-3}$

G. H. See, *et al.*, T-ED, 55(2), p. 624, Feb. 2008.

- ❑ “Source” and “Drain” by **label** (rather than by MOS convention); i.e.,  $V_{DS}$  and  $V_{SD}$  are different
- ❑ Structural asymmetry (e.g.,  $X_j$ ,  $N_D$ ) can be captured by refitting physical parameters (e.g.,  $V_{sat,s}$  and  $V_{sat,d}$ )
- ❑ Models based on S/D terminal swapping for negative  $V_{ds}$  at circuit level can never model asymmetric device easily (need to have two sets of symmetric model parameters)

# Gummel Symmetry Test on Undoped s-DG Without BC

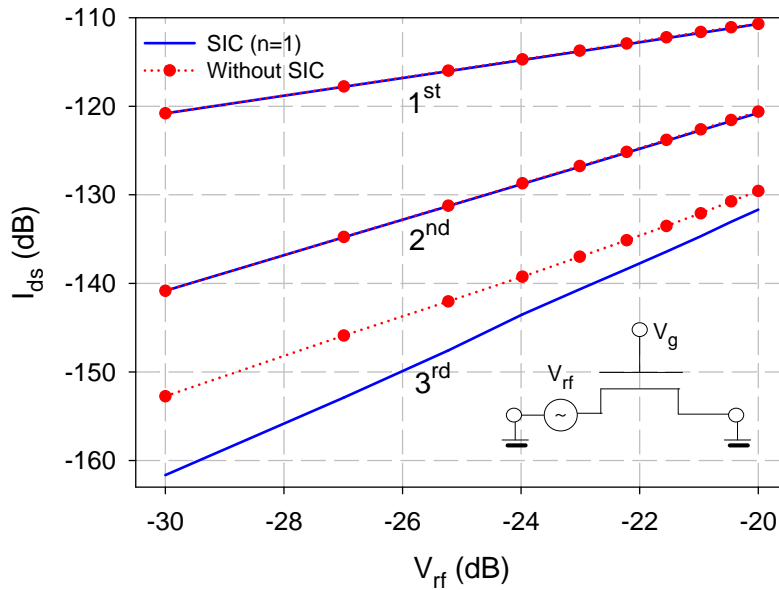
“Floating body” (without body contact): **Key** – “ground-referenced” model



# Harmonic-Balance Simulation

## SIC: Symmetric Imref Correction

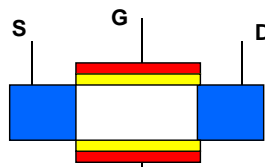
$$\phi_o = nv_{th} \left[ \ln 2 - \ln \left( e^{-V_s/nv_{th}} + e^{-V_d/nv_{th}} \right) \right]$$



# Undoped-Body DG FinFET vs. GAA SiNW

### FinFET (DG)

$$\frac{d^2\phi}{dx^2} = \frac{qn_i}{\epsilon_{Si}} e^{(\phi - V_c)/v_{th}}$$



### First integration

$$V_{gf} - \phi_s = Y_i \sqrt{v_{th}} \left( e^{(\phi_s - V_c)/v_{th}} - e^{(\phi_o - V_c)/v_{th}} \right)$$

Ignore the  $\phi_o$  term

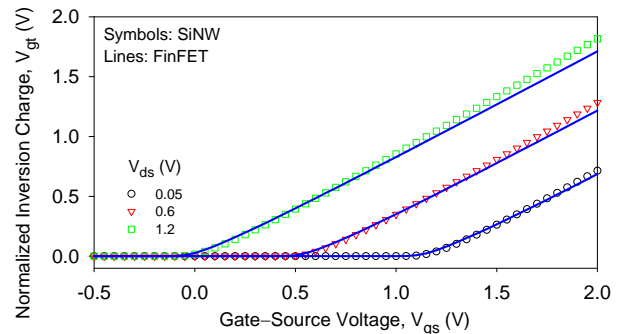
$$\phi_s [V_c(y)] = V_{gf} - 2v_{th} \mathcal{L} \left\{ \frac{Y_i}{2\sqrt{v_{th}}} e^{(V_{gf} - V_c)/2v_{th}} \right\}$$

### Second integration $C_{ox} = \epsilon_o K_{ox} / T_{ox}$

$$V_{gt,c}(V_c) = Y_i \sqrt{v_{th}} e^{\frac{\phi_s(V_c) - V_c}{v_{th}}} \sin \left( \frac{Y_i C_{ox} T_{Si}}{\epsilon_{Si} 4v_{th}} \sqrt{v_{th}} e^{\frac{\phi_s(V_c) - V_c}{v_{th}}} \right)$$

### SiNW (GAA)

$$\frac{1}{r} \frac{d}{dr} \left( r \frac{d\phi}{dr} \right) = \frac{qn_i}{\epsilon_{Si}} e^{(\phi - V_c)/v_{th}}$$

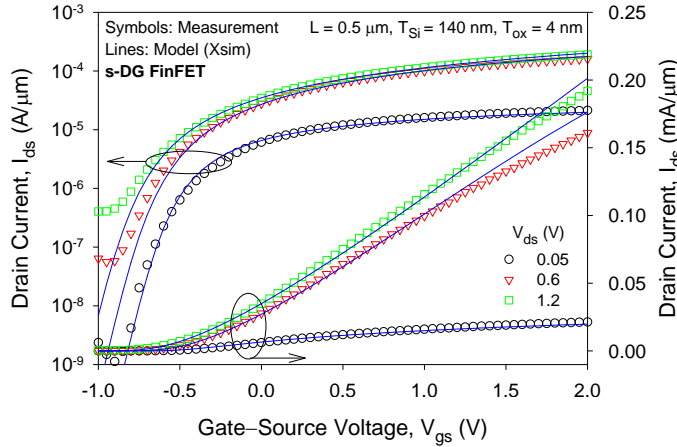


$$C_{ox} = \epsilon_o K_{ox} / R \ln(1 + T_{ox} / R)$$

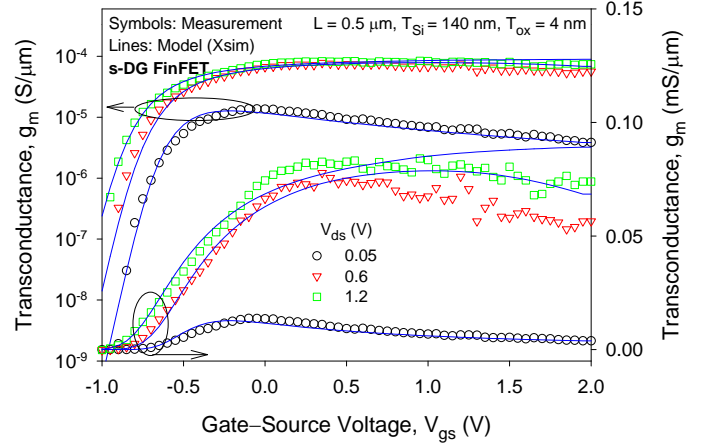
$$V_{gt,c}(V_c) = \frac{Rqn_i}{2C_{ox}} e^{(\phi_s + \phi_o - 2V_c)/2v_{th}}$$

# s-DG/FinFET: Short-Channel Transfer Characteristics

### Transfer $I_{ds}$ - $V_{gs}$



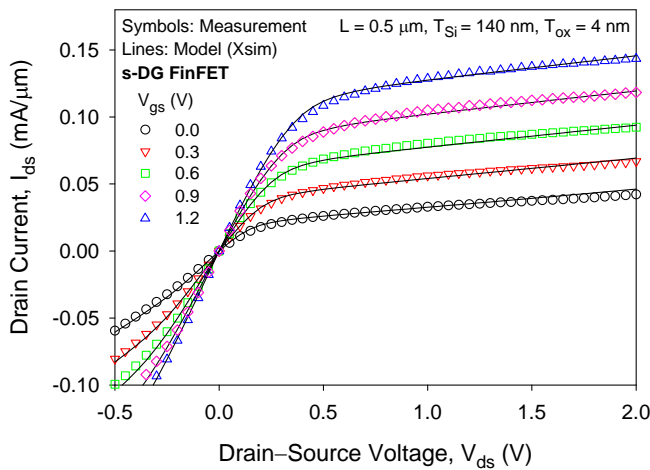
### Transfer $g_m$ - $V_{gs}$



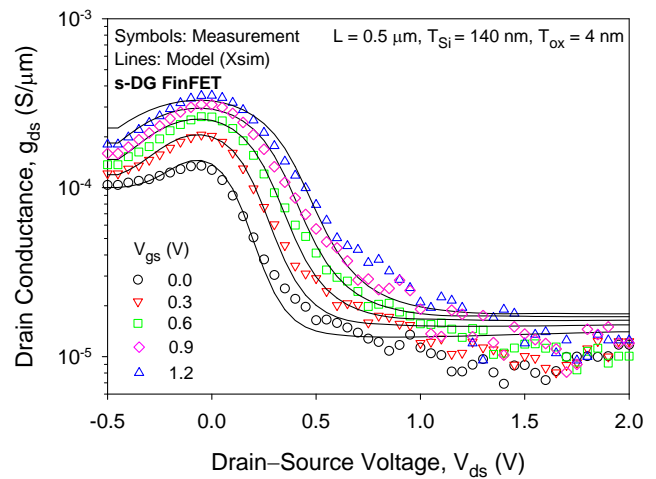
Symmetric-DG FinFET model comparison with **Measurement**.

# s-DG/FinFET: Short-Channel Output Characteristics

### Output $I_{ds}$ - $V_{ds}$

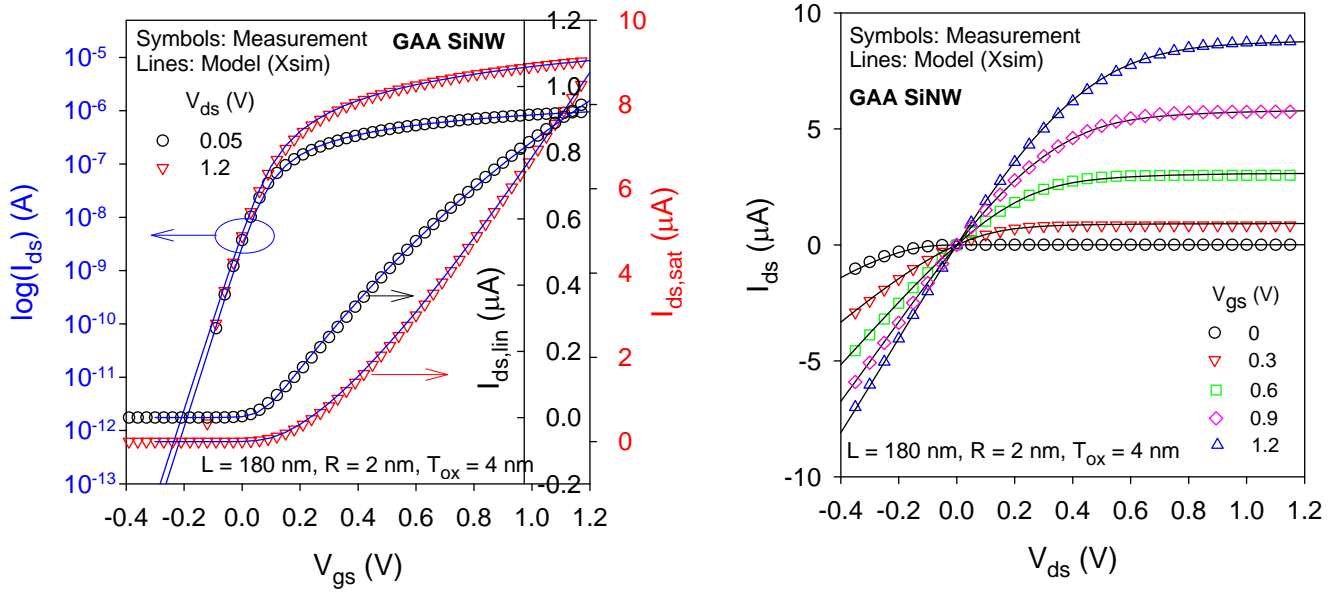


### Output $g_{ds}$ - $V_{ds}$

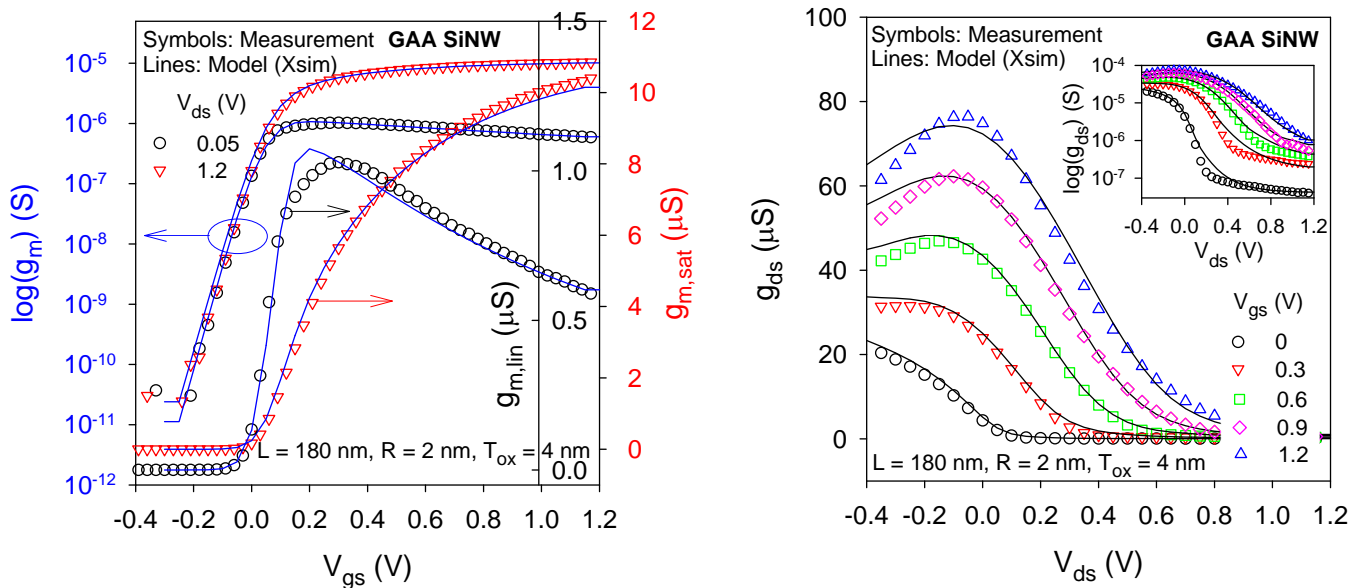


Symmetric-DG FinFET model comparison with **Measurement**.

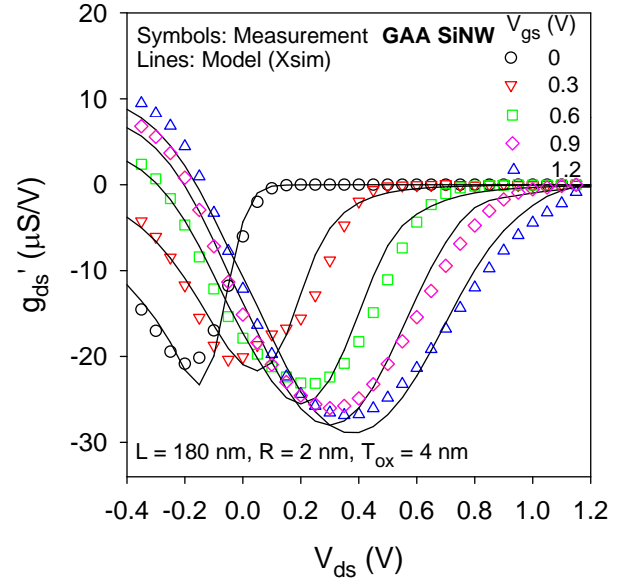
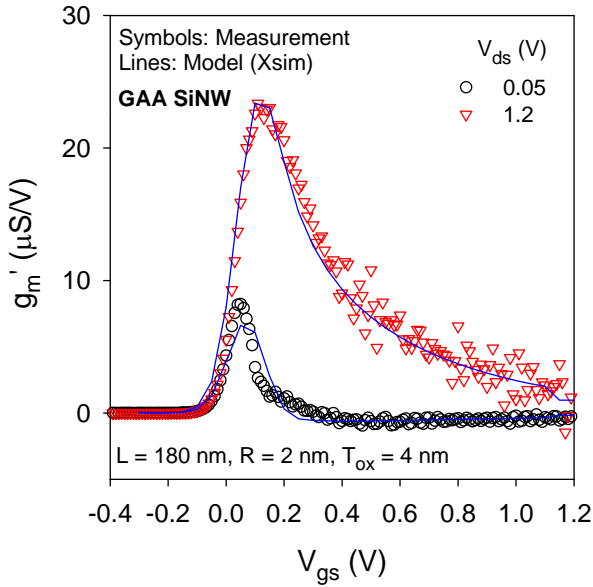
# GAA: Model Comparison with Measurement



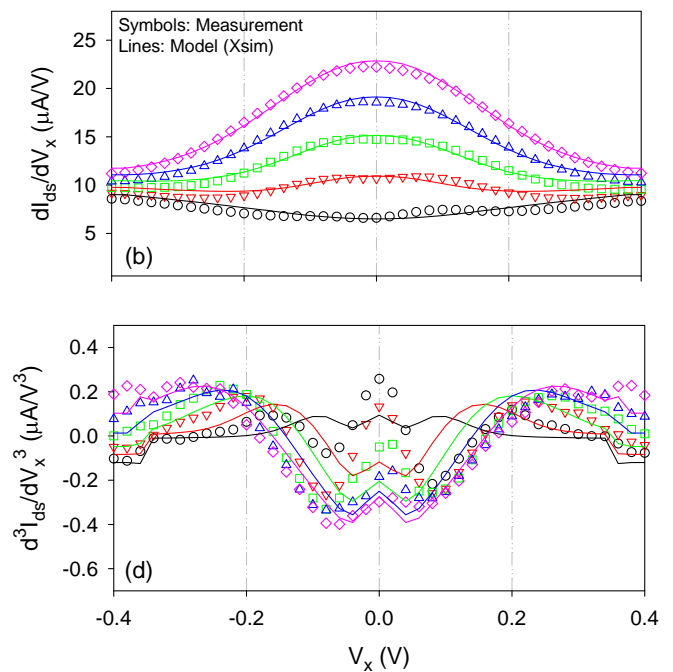
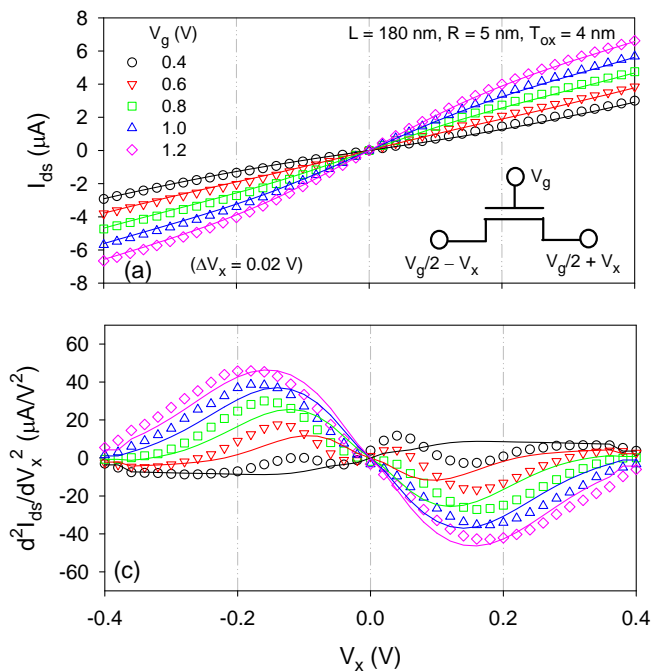
# GAA: Model Comparison with Measurement (1<sup>st</sup> Derivative)



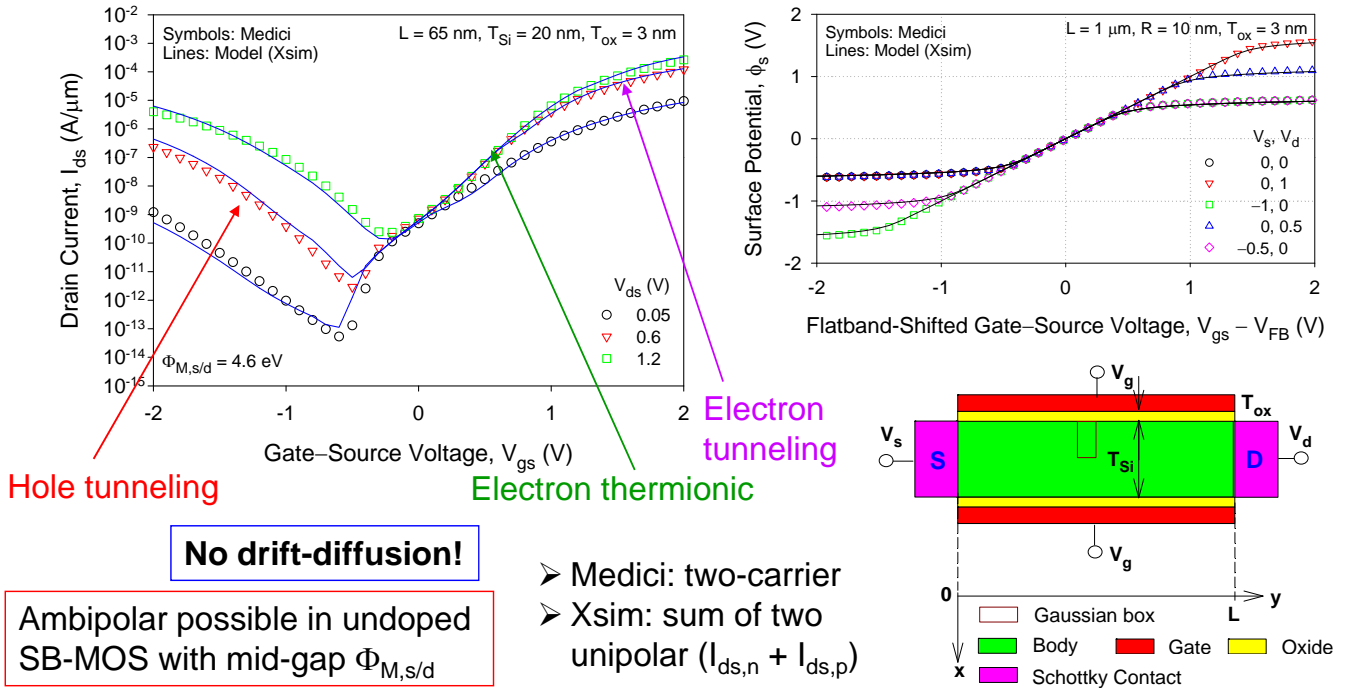
# GAA: Model Comparison with Measurement (2<sup>nd</sup> Derivative)



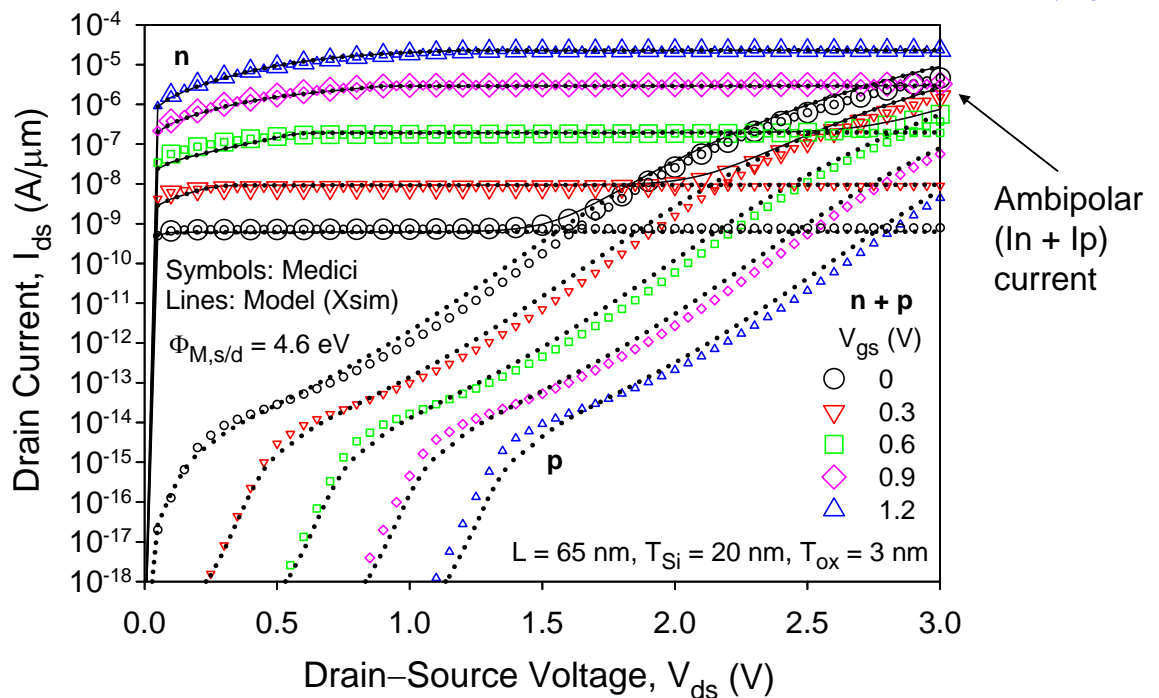
# GAA: Measured Gummel Symmetry Test



# Schottky-Barrier MOSFET: Ambipolar Current



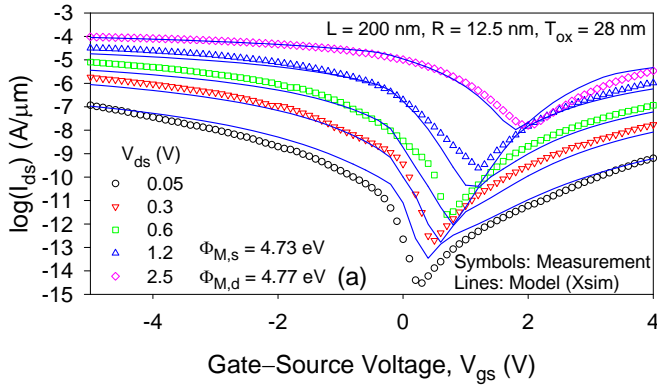
# SB-MOS: Total Current = (Electron + Hole) Currents



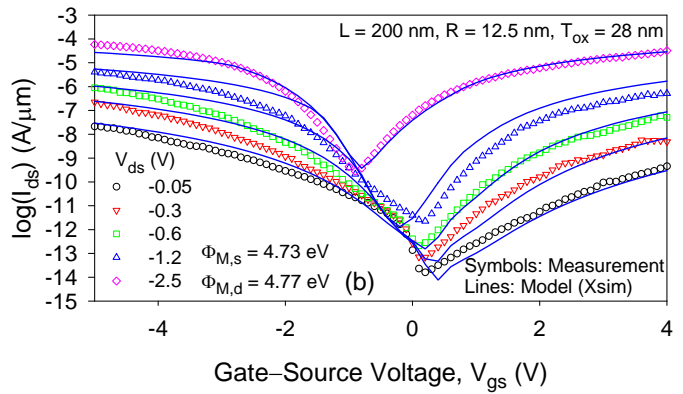


# SB-MOS: Model Applied to Measured SB-MOS

nMOS operation (+V<sub>ds</sub>)



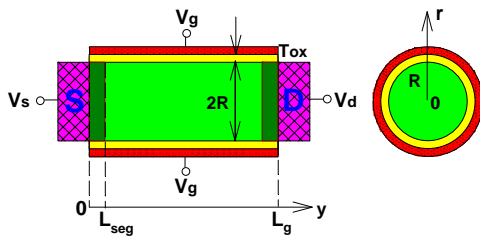
pMOS operation (-V<sub>ds</sub>)



SB-MOS model comparison with **Measurement**.  
(Same model and same device with different bias)

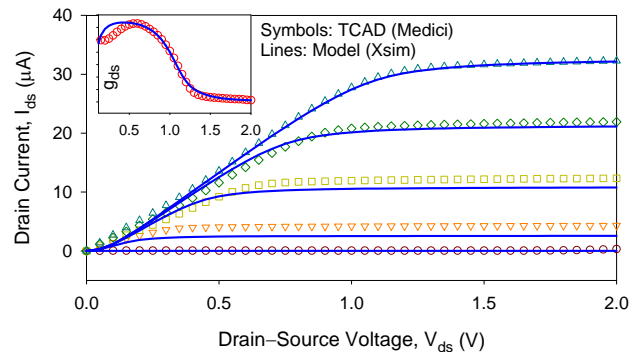
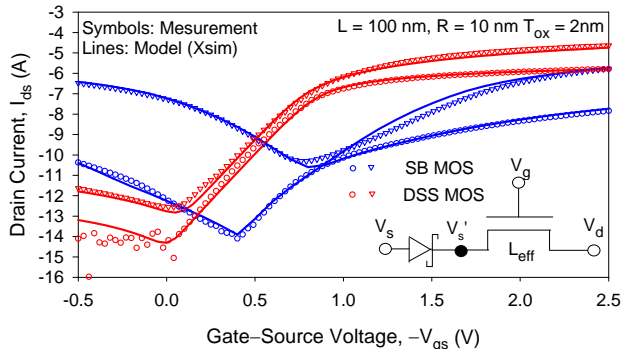
G. J. Zhu, *et al.*, T-ED, 56(5), p. 1100, May 2009.

# DSS-SiNW: Subcircuit Model



## Dopant-Segregated Schottky (DSS) SiNW:

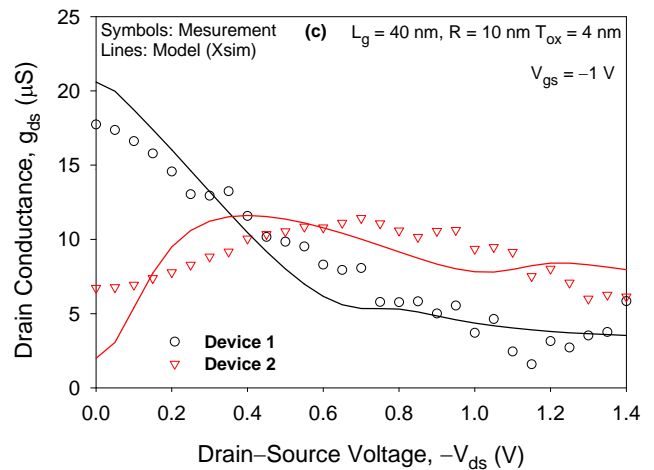
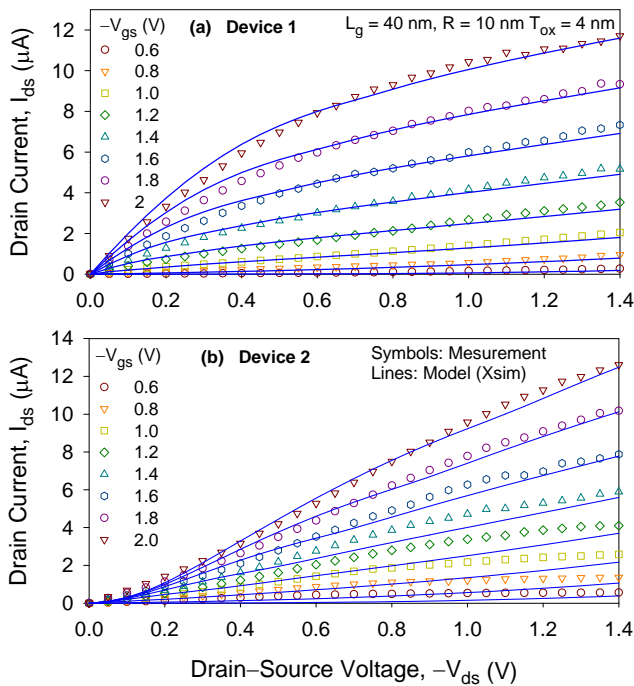
- Thermionic/tunneling (TT) + drift-diffusion (DD)
- The unique **convex** curvature in  $I_{ds}-V_{ds}$  can only be modeled by a subcircuit model: SBD (TT) + MOS (DD)



DSS-SiNW MOS subcircuit model comparison with **Measurement**.

G. J. Zhu, *et al.*, SSDM, p. 402, Oct. 2009; T-ED, 57(4), p. 772, Apr. 2010.

# DSS-SiNW: Subcircuit Model for Two Measured Devices



DSS-SiNW MOS subcircuit model comparison with two measured devices:  
**Device 1:** normal concave curvature  
**Device 2:** unique **convex** curvature

G. J. Zhu, et al., T-ED, 57(4), p. 772, Apr. 2010.

## Xsim: Basic Bulk-MOS Model Parameters

**Physical parameters [6]**

- Oxide thickness ( $T_{ox}$ ), S/D junction depth ( $X_j$ )
- Doping: channel ( $N_{ch}$ ), gate ( $N_{gate}$ ), S/D ( $N_{sd}$ ), overlap ( $N_{ov}$ )

**Total: 33 basic parameters**

(less for DG/GAA)

**AC/Poly/QM parameters [8]**

- Bulk charge sharing (BCS): channel ( $\lambda_c$ ), gate ( $\lambda_p$ ), overlap ( $\lambda_{ov}$ )
- Potential barrier lowering (PBL): accumulation ( $\alpha_{acc}$ ), depletion/inversion ( $\alpha_{ds}$ )
- Extrinsic: lateral spread ( $\sigma$ ), inversion/bulk charge factor ( $v_i, v_b$ )

**DC parameters [19]**

- Mobility: vertical-field mobility ( $\mu, \mu_2, \mu_3, v$ )
- Effective field: vertical ( $\zeta_n, \zeta_b$ ), lateral ( $\delta_L$ )
- PBL: accumulation ( $\alpha_{acc}$ ), depletion/inversion ( $\alpha_{ds}$ ), long-channel DIBL ( $\alpha_{dibl}$ )
- BCL/lateral-doping: BCL ( $\lambda$ ), halo-peak ( $\kappa$ ), halo-spread ( $\beta$ ), halo-centroid ( $l_\mu$ )
- Series resistance: bias-dependent ( $v$ ), bias-independent ( $\rho$ )
- Velocity saturation ( $v_{sat}$ ), velocity overshoot ( $\xi$ ), effective D/S voltage ( $\delta_s$ )

**Smoothing parameters** — internal model requirement